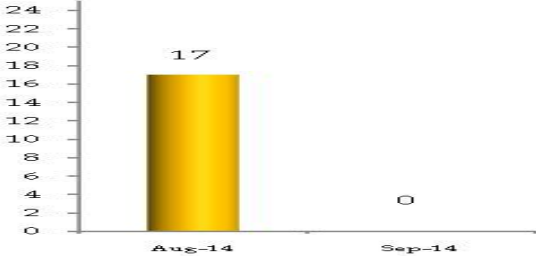


	Equipment :	Frame Assembly	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2466
	Department :	Quality	Result :	N	P	Q	C	D	S	M	
	Cell :	3wh-line	Type :								
Unit Name : 112236 - BADVE ENGINEERING LIMITED. (2 Wh Waluj), Aurangabad			Operation : Welding								
Kaizen Theme: To eliminate defect Intermediate diaph. missing			Idea : More gap								
Problem / Present Status		Counter Measure		Benchmark :		17					
:- Intermediate diaph. missing.		By provided modify location clamp At HF 10 fixture.		Target :		0/Months					
				Start :		08/08/2014		Finished :		21/08/2014	
				Note :							
				Team Members :							
				1. K.G.Narwade		2. K.P.Lagwankar					
				3.		4.					
5.		6.									
Benefits											
C		Cost of reduce Rs 0.00									
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Intermediate diaph. missing. ? A1 : Clamp toughing to component at the time of decamping. W2 : Why Clamp toughing to component at the time of decamping. ? A2 : Less gap W3 : Why Less gap ? A3 : W4 : A4 :		In house rejection reduce		What To Do : Point added in PM check sheet.							
				How To Do : PM check sheet							
Root Cause Less gap				Frequency : Once in Week							
Date : 21/12/2014				Cost Incurred For Making Kaizen :							
Registered By : Mr. A S Pawar				Material Cost		Labour Cost		Total			
Manager's Sign : Mr. D T RANE				0.00		0.00		0.00			
----- Bajaj Auto Ltd. (Fabrication) -----				Scope & Plan For Horizontal Deployment :							
				Equipmnet		Target		Status			
				Frame Assembly		14/01/2015		PROCESS			