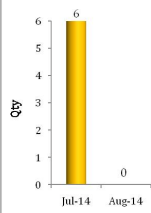
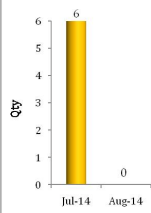
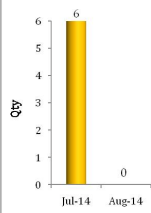


	Equipment :	Frame Assembly	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2467																											
	Department :	Production	Result :	N	P	Q	C	D	S	M																												
	Cell :	3wh-line	Type :																																			
Unit Name : 112236 - BADVE ENGINEERING LIMITED. (2 Wh Waluj), Aurangabad			Operation :																																			
Kaizen Theme: To eliminate defect 790 +1/-0.0mm found over under size.			Idea : Stopper																																			
Problem / Present Status			Counter Measure				Benchmark :																															
:- 790 +1/-0.0mm found over size.			Provided stopper in welding fixture at both side L.H. & R.H .of vertical support assembly				Target :																															
							Start :		15/07/2014	Finished :	25/07/2014																											
							Note :																															
							Team Members :																															
							1.		2.																													
							3.		4.																													
5.		6.																																				
Benefits																																						
Why Why Analysis :			Result :				Kaizen Sustenance :																															
W1 : Why Vertical support assembly shifted at one side . ? A1 : No Stopper for vertical support in welding fixture W2 : Why No Stopper for vertical support in welding fixture ? A2 : No stopper W3 : Why No stopper ? A3 : W4 : A4 :			In house rework reduces <table border="1"> <thead> <tr> <th colspan="2">CAUSE SIDE ACTION</th> <th>Implemented Date :- 25.07.2014</th> </tr> <tr> <th colspan="2">Theme :- To eliminate defect 790 +1/-0.0mm found over under size.</th> <th rowspan="2">Result- In house rework</th> </tr> <tr> <th colspan="2">Problem present status :- 790 +1/-0.0mm found over size.</th> </tr> <tr> <th>Before</th> <th>After</th> </tr> <tr> <td> Analysis :- W1 :- Vertical support assly shifted at one side . W2 :- No Stopper for veridical support in welding fixture </td> <td> Kaizen Idea:- Stopper Counter Measure:- Provided stopper in welding fixture at both side LH & RH of vertical support assly </td> </tr> <tr> <td></td> <td></td> </tr> <tr> <td>Root Cause :- No stopper</td> <td>Benefit :- Reduce in house rejection and rework</td> <td rowspan="2">  </td> </tr> <tr> <td colspan="2">Horizontal Deployment :- No</td> </tr> <tr> <td colspan="3">Sustenance :- Point is added in daily check sheet.</td> </tr> </thead></table>				CAUSE SIDE ACTION		Implemented Date :- 25.07.2014	Theme :- To eliminate defect 790 +1/-0.0mm found over under size.		Result- In house rework	Problem present status :- 790 +1/-0.0mm found over size.		Before	After	Analysis :- W1 :- Vertical support assly shifted at one side . W2 :- No Stopper for veridical support in welding fixture	Kaizen Idea:- Stopper Counter Measure:- Provided stopper in welding fixture at both side LH & RH of vertical support assly			Root Cause :- No stopper	Benefit :- Reduce in house rejection and rework		Horizontal Deployment :- No		Sustenance :- Point is added in daily check sheet.			What To Do : Point is added in daily check sheet. How To Do : Check Sheet maintain Frequency : Daily Cost Incurred For Making Kaizen : <table border="1"> <thead> <tr> <th>Material Cost</th> <th>Labour Cost</th> <th>Total</th> </tr> </thead> <tbody> <tr> <td></td> <td></td> <td>0</td> </tr> </tbody> </table>				Material Cost	Labour Cost	Total			0
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Registered By : Mr. A S Pawar																																						
Manager's Sign :																																						
----- Bajaj Auto Ltd. (Fabrication) -----																																						