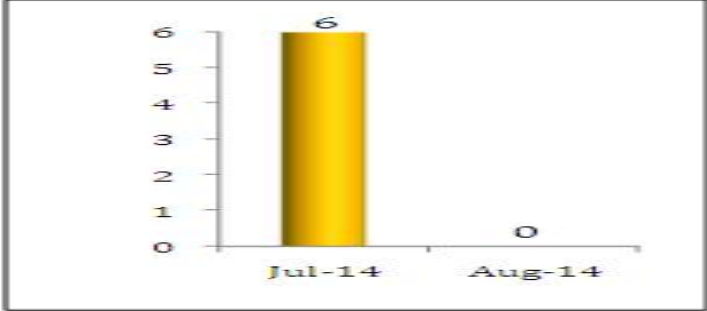


	Equipment :	Frame Assembly	Loss Type :	Defect Loss							KAIZEN IDEA SHEET	
	Department	Production	Result :	N	P	Q	C	D	S	M		
			Type :									
Cell : 3wh-line			Operation :			Welding						
Kaizen Theme: To eliminate defect TMC bkt to upper part welding shabby			Idea :			Proper Location						
Problem / Present Status		Counter Measure		Benchmark :		6						
No middle side location in fixture		Middle side location in fixture		Target :		0						
				Start :		14/10/2014		Finished :		30/10/2014		
				Note :								
				Team Members :								
				1. K.G.Narwade		2. K.P.Lagwankar						
				3.		4.						
				5.		6.						
				Benefits								
				P		Output per hour increase Rs 0.00						
Why Why Analysis :		Result :		Kaizen Sustenance :								
W1 : Why TMC bkt to upper part welding shabby ? A1 : No middle side location in fixture W2 : Why No middle side location in fixture ? A2 : Improper location to TMC bkt W3 : Why Improper location to TMC bkt ? A3 : W4 : A4 :		Rework Reduces 		What To Do : Point added in check sheet								
				How To Do : Maintain JH check sheet								
				Frequency : Daily								
				Cost Incurred For Making Kaizen :								
				Material Cost		Labour Cost		Total				
				0.00		0.00		0.00				
				Scope & Plan For Horizontal Deployment :								
				Equipmnet		Target		Status				
Root Cause Improper location to TMC bkt												
Date : 22/12/2014												
Registered By : Mr. A S Pawar												
Manager's Sign : Mr. D T RANE												
----- Bajaj Auto Ltd. -----												