

	Equipment :	Frame Assembly	Loss Type :		Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2470						
	Department :	Production	Result :		N	P	Q	C	D	S	M							
	Cell :	sprint line	Type :															
Unit Name :			112236 - BADVE ENGINEERING LIMITED. (2 Wh Waluj), Aurangabad			Operation :							Welding					
Kaizen Theme:			To reduce Pulsar 135 fitment Problem			Idea :							Robotic cycle interlocked					
Problem / Present Status			Counter Measure					Benchmark :		274								
Pulsar 135 Front engine fitment Problem			Robotic cycle interlocked with complete insertion of locating pin at F-30					Target :		0								
								Start :		20/08/2014		Finished :		02/09/2014				
								Note :										
								Team Members :										
								1. K.M.Badgujar					2. P.P.Videkar					
								3. S.V.Gaikwad					4. S.K.Aurade					
								5. V.P.Neel					6. S.S.Lawand					
								Benefits										
								M					Moral of Operator increase Rs 0.00					
Why Why Analysis :			Result :					Kaizen Sustenance :										
W1 : Why P135 frame fitment problem ?			To reduce fitment issue of Sprint chassis					What To Do : add point in check sheet										
A1 : Location pin with no interlock for robotic weld at F-30 .																		
W2 : Why Location pin with no interlock for robotic weld at F-30 . ?								How To Do : after 50 cycle check the operator interlocking										
A2 : No interlocking																		
W3 : Why No interlocking ?								Frequency : Daily										
A3 :								Cost Incurred For Making Kaizen :										
W4 :								<table border="1"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td>0.00</td> <td>0.00</td> <td>0.00</td> </tr> </table>					Material Cost	Labour Cost	Total	0.00	0.00	0.00
Material Cost	Labour Cost	Total																
0.00	0.00	0.00																
A4 :								Scope & Plan For Horizontal Deployment :										
								Equipmnet		Target		Status						
Root Cause																		
No interlocking																		
Date :			03/01/2015															
Registered By :			Mr. A S Pawar															
Manager's Sign :			Mr. D T RANE															
----- Bajaj Auto Ltd. (Fabrication) -----																		

