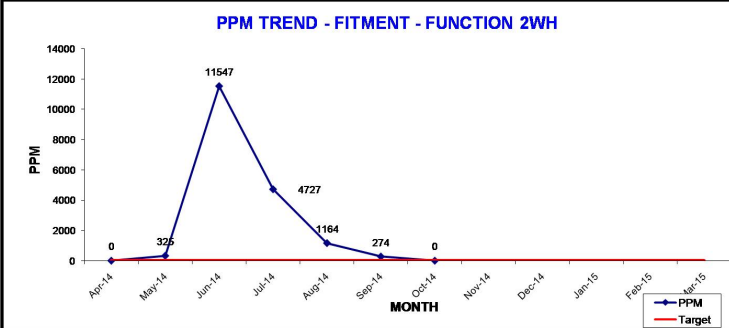


	Equipment :	Full frame	Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department :	Production	Result :	N	P	Q	C	D	S	M	
	Cell :	K-1 line	Type :								
Unit Name : 112236 - BADVE ENGINEERING LIMITED. (2 Wh Waluj), Aurangabad			Operation : Boring								Kaizen ID : 2472
Kaizen Theme: To Eliminate Boring Missing			Idea :								
Problem / Present Status		Counter Measure		Benchmark :		274					
Boring missing-At RFO fixture, locator block of 44.8 mm not arrested non bore frame.		Locator OD to be made 45.5 mm to arrest non bore frames.		Target :		0					
				Start :		25/09/2014		Finished :		27/09/2014	
				Note :							
				Team Members :							
				1. K.M.Ghayal		2. K.M.Badgujar					
3. S.V.Gaikwad		4. A.S.Satpute									
5.		6.									
Benefits											
M		Moral Of Operator Increase Rs 0.00									
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why boring missing ?		PPM TREND - FITMENT - FUNCTION REDUCE		What To Do : Add point in check sheet							
A1 : At RFO fixture, locator block of 44.8 mm not arrested non bore frame.				How To Do : V7 Check sheet							
W2 : Why At RFO fixture, locator block of 44.8 mm not arrested non bore frame. ?				Frequency : Weekly							
A2 :				Cost Incurred For Making Kaizen :							
W3 :				Material Cost		Labour Cost		Total			
A3 :				0.00		0.00		0.00			
W4 :		Scope & Plan For Horizontal Deployment :									
A4 :				Equipmnet		Target		Status			
Root Cause											
At RFO fixture, locator block of 44.8 mm not arrested non bore frame.											
Date : 18/01/2015											
Registered By : Mr. A S Pawar											
Manager's Sign : Mr. D T RANE											
----- Bajaj Auto Ltd. (Fabrication) -----											