

<div></div>	Equipment :	Frame Assembly	Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department	Production	Result :	N	P	Q	C	D	S	M	
			Type :								
Cell : K-1 line				Operation : Welding							
Kaizen Theme: To Eliminate Rear fender Offset			Idea : Rear fender offset correction in Y axis as well as rear fender mounting points for 'Z' axis correction by addition of pendulum gauge.								
Problem / Present Status		Counter Measure		Benchmark :		274					
Rear fender Offset		Rear fender offset correction in Y axis as well as rear fender mounting points for 'Z' axis correction by addition of pendulum gauge.		Target :		0					
				Start :		24/09/2014		Finished :		27/09/2014	
<div></div>		<div></div>		Note :							
				Team Members :							
				1. K.M.Ghayal				2. K.P.L			
				3. K.M.Badgujar				4. A.S.Satpute			
				5. Shivaji Gaikwad				6. V.P.Neel			
				Benefits							
				P		Productivity Increase Rs 0.00					
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Rear Fender Offset ?		Function PPM reduce		What To Do : Check the condition of pendulum							
A1 : No confirmation of fender correction in 'Z' Axis.											
W2 : Why No confirmation of fender correction in 'Z' Axis. ?		<div></div>		How To Do : Add point in V7-check sheet							
A2 : Rear fender offset correction done for centering of frame at grab mtg point in Y axis with respect to rear upper pipe center line.				Frequency : Weekly							
W3 : Why Rear fender offset correction done for centering of frame at grab mtg point in Y axis with respect to rear upper pipe center line. ?				Cost Incurred For Making Kaizen :							
A3 :				Material Cost		Labour Cost		Total			
W4 :				0.00		0.00		0.00			
A4 :				Scope & Plan For Horizontal Deployment :							
Root Cause				Equipmnet				Target		Status	
Rear fender offset correction done for centering of frame at grab mtg point in Y axis with respect to rear upper pipe center line.											
Date : 19/01/2015											
Registered By : Mr. A S Pawar											
Manager's Sign : Mr. D T RANE											
----- Bajaj Auto Ltd. -----											