

	Equipment :	C-90	Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department :	Quality	Result :	N	P	Q	C	D	S	M	
	Cell :	k3 silencer	Type :								
Unit Name : 100428 - BADVE AUTOCOMPS PVT LTD, Pune			Operation : tacking								Kaizen ID : 2477
Kaizen Theme: To reduce IHR of shabby welding			Idea : Clamping to be done in center of R. box bkt								
Problem / Present Status		Counter Measure		Benchmark :		11 nos.					
K3 sil at c 90 stage tacking shaby welding of R box bkt & pipe b welding so daily IHR of shaby welding 10 to 12 nos.		Clamping done in center of R box bkt by hight minimised of R box block by 40 mm.		Target :		0					
				Start :		09/10/2014		Finished :		10/10/2014	
				Note :							
				Team Members :							
				1. Mr. D S Borle				2. Mr. S M Kamble			
				3. Mr. S P Gore				4.			
				5.				6.			
				Benefits							
				Q Eliminate IHR of Shabby welding at R box bkt & Pipe B. joint. Nos 11.00							
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why R box bkt & pipe b joint shabby welding ? A1 : Gap bet'n R box bkt & pipe B W2 : Why Gap bet'n R box bkt & pipe B ? A2 : R box clamping not in center W3 : Why R box clamping not in center ? A3 : W4 : A4 :		1) No gap observe at R box bkt & Pipe B. 2) No Shabby welding at R box bkt & 3) Operator eassy welding to R box bkt & pipe B. 		What To Do : Point to be add in p.m. cheaksheet of R box pn. Clamping How To Do : During pm. R box clamping to be cheake.. Frequency : wkeely							
Root Cause R box clamping not in center				Cost Incurred For Making Kaizen :							
Date : 09/10/2014				Material Cost		Labour Cost		Total			
Registered By : Mr. D M Sonawane				0.00		0.00		0.00			
Manager's Sign : Mr. Arun Gawali				Scope & Plan For Horizontal Deployment :							
				Equipmnet				Target		Status	
----- Bajaj Auto Ltd. (Fabrication) -----											