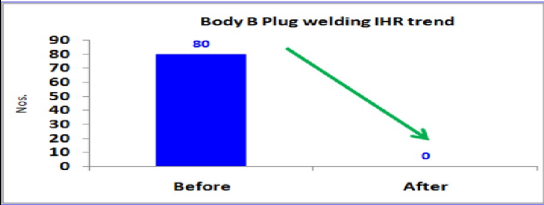


	Equipment :	Plug welddding	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2479												
	Department :	Production	Result :	N	P	Q	C	D	S	M													
	Cell :	K1 silencer	Type :																				
Unit Name : 100428 - BADVE AUTOCOMPS PVT LTD, Pune			Operation : Pulg welding																				
Kaizen Theme: To Reduce IHR of plug welding shift			Idea : Easyto maintain torch holding distance from tip to holder.																				
Problem / Present Status		Counter Measure		Benchmark :		80 Nos./day																	
Body B Plug Welding IHR High. Like Plug Shift, Plug leakage, plug welding burn.		We have provide additional torch holding block near welding torch and prefix torch position so we get constant torch position.		Target :		0																	
				Start :		02/02/2015		Finished :		04/02/2015													
				Note :																			
				Team Members :																			
				1. Mr. Y B Mainkar		2. Mr. G S Lokhande																	
3. Mr. S K Satav		4.																					
5.		6.																					
Benefits																							
C		Saved 4 Ginding Wheel/day Rs 4368.00																					
Why Why Analysis :		Result :		Kaizen Sustenance :																			
W1 : Why Body B Plug Welding shift ? A1 : Torch position shift during welding W2 : Why Torch position shift during welding ? A2 : Torch holding distance from tip to holder far away W3 : Why Torch holding distance from tip to holder far away ? A3 : W4 : A4 :		1)Plug welding IHR Zero 2) Quality increased 3) Oprator moral increased. 		What To Do : How To Do : Frequency : Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>300.00</td><td>25.00</td><td>325.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td>plug welding</td><td>18/02/2015</td><td>COMPLETE</td></tr></table>								Material Cost	Labour Cost	Total	300.00	25.00	325.00	Equipmnet	Target	Status	plug welding	18/02/2015	COMPLETE
Material Cost	Labour Cost	Total																					
300.00	25.00	325.00																					
Equipmnet	Target	Status																					
plug welding	18/02/2015	COMPLETE																					
Root Cause Torch holding distance from tip to holder far away																							
Date : 02/02/2015																							
Registered By : Mr. D M Sonawane																							
Manager's Sign : Mr. Arun Gawali																							
----- Bajaj Auto Ltd. (Fabrication) -----																							