

	Equipment :	F-25	Loss Type :	Defect Loss							KAIZEN IDEA SHEET	
	Department	tool maintenance frame	Result :	N	P	Q	C	D	S	M		
			Type :									
Cell : K2/K2 frame				Operation : Manual welding								
Kaizen Theme: To Prevent Customer complaint of Stearing stopper bkt position shift			Idea : To provide the checking provision on Relation gauge									
Problem / Present Status		Counter Measure			Benchmark :		verbal communication					
Before on K2/K3 Line F-25 stage stearing stopper bkt position shift.		Design and provide the HP stearing stopper bkt cavity block on Engine Relation gauge for 100% inspection.Also on Fixture stage HP provided stearing bk			Target :		Zero					
					Start :		22/02/2015		Finished :		24/02/2015	
					Note :							
					Team Members :							
					1. Mr. R L Patil		2. Mr. P S Kavhale					
					3. Mr. R R Chaudhari		4.					
					5.		6.					
					Benefits							
					Q		Prevent the customer complaint & 100 % inspection Nos 0.00					
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Why stearing stopper bkt position shift. ? A1 : No detection of stopper bkt position shift W2 : Why No detection of stopper bkt position shift ? A2 : No checking provision of stopper bkt on Relation gauge. W3 : Why No checking provision of stopper bkt on Relation gauge. ? A3 : W4 : A4 :		To Prevent the Customer complaint of HP stearing stopper bkt position shift.			What To Do : 1) Daily check the cavity block loosenes condition of Allen bolt. 2) Weekly check Block wear out co							
					How To Do : By JH & PM activity							
					Frequency : Daily & Weekly							
					Cost Incurred For Making Kaizen :							
					Material Cost		Labour Cost		Total			
					300.00		250.00		550.00			
					Scope & Plan For Horizontal Deployment :							
					Equipmnet		Target		Status			
					F-30		23/02/2015		COMPLETE			
Root Cause No checking provision of stopper bkt on Relation gauge.												
Date : 21/02/2015												
Registered By : Mr. D M Sonawane												
Manager's Sign : Mr. Arun Gawali												
----- Bajaj Auto Ltd. -----												