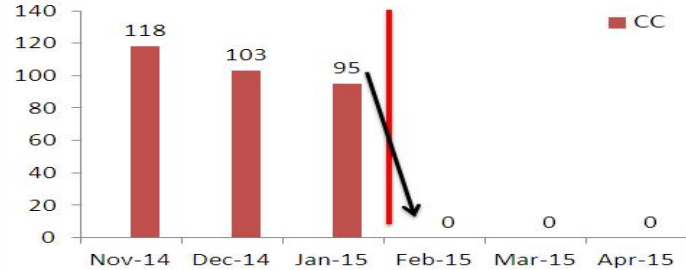


	Equipment :	Upper Part Die	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2483	
	Department :	Press Shop	Result :	N	P	Q	C	D	S	M		
	Cell :	Press Shop	Type :									
Unit Name : 100264 - RUCHA ENGINEERING PVT LTD., Aurangabad			Operation : Piercing operation									
Kaizen Theme: To eliminate Customer Complaint			Idea : Pokayoke									
Problem / Present Status		Counter Measure			Benchmark :		12					
Horn Mounting 2 Hole in Upper part Shift		Provided Magnetic Block In Both Side.			Target :		0					
					Start :		10/01/2015		Finished :		04/04/2015	
					Note :							
					Team Members :							
					1. Mr.S B Dhokane.		2. Mr.DS Dabhade					
					3. Mr.NN Shaikh		4.					
5.		6.										
Benefits												
Q		Cost saving of IHR rejection Rs 0.00										
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Horn Mounting bolt fitment Difficult in BAL A1 : W2 : Upper part & Bottom reinf.hole mismatch A2 : W3 : Upper part hole shift during operations A3 : W4 : Uppler Part Losse locate during Operations A4 :		Customer complaint reduce to Zero			What To Do : Point added in Die PM check sheet							
					How To Do : Die PM Done							
Root Cause					Frequency : Monthly							
Date : 03/01/2015					Cost Incurred For Making Kaizen :							
Registered By : Mr. A A Girme					Material Cost		Labour Cost		Total			
Manager's Sign : Mr.R S Makasare					660.00		600.00		1260.00			
----- Bajaj Auto Ltd. (Fabrication) -----					Scope & Plan For Horizontal Deployment :							
					Equipmnet		Target		Status			