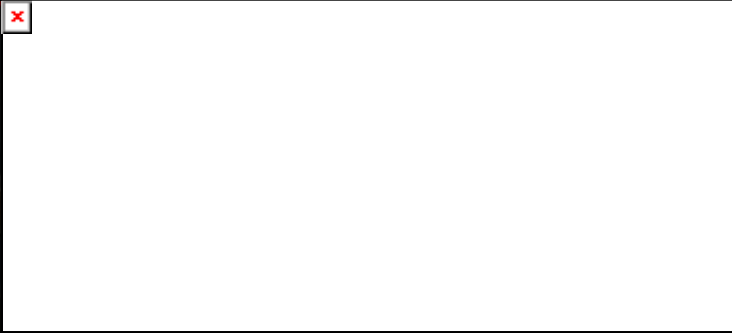
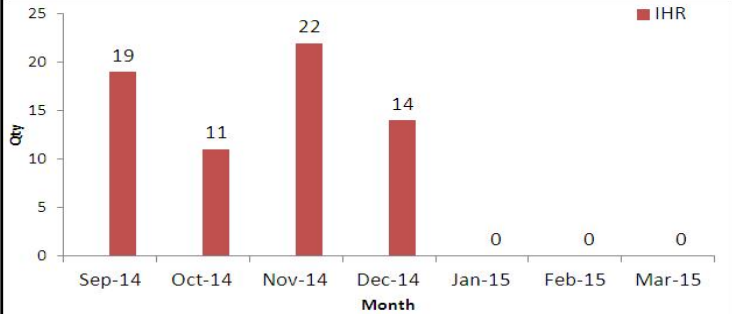


	Equipment :	Fixture F 10	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2484				
	Department :	Quality	Result :	N	P	Q	C	D	S	M					
	Cell :	GC Chassis	Type :												
Unit Name : 100264 - RUCHA ENGINEERING PVT LTD., Aurangabad			Operation : Assly F 10												
Kaizen Theme: To eliminate In-House Rejection			Idea : POKAYOKE												
Problem / Present Status		Counter Measure			Benchmark :		22								
Electrical Plate assly both side fitment Problem on fixture on both side		Provide Mechanical stopper with pin done much guide in Electrical Plate stud tooling hole			Target :		0								
					Start :		25/11/2014		Finished :		25/11/2014				
					Note :										
					Team Members :										
					1. Mr. K.R PRADHAN					2. Mr. S.J WAGHMARE					
					3.					4.					
					5.		6.								
					Benefits										
					Q Rejection save Rs 0.00										
Why Why Analysis :		Result :			Kaizen Sustenance :										
W1 : Electrical Plate woring side Fitment		Zero In-house rejection			What To Do : Point added in PM check sheet										
A1 :					How To Do : Fixture PM Audit										
W2 : Operator judgment					Frequency : Monthly										
A2 :					Cost Incurred For Making Kaizen :										
W3 : No any provision on fixture for detecting					Material Cost							Labour Cost		Total	
A3 :					0.00							0.00		0.00	
W4 :					Scope & Plan For Horizontal Deployment :										
A4 :					Equipmnet					Target		Status			
Root Cause															
Date : 25/11/2014															
Registered By : Mr. A A Girme															
Manager's Sign : Mr.R S Makasare															
----- Bajaj Auto Ltd. (Fabrication) -----															