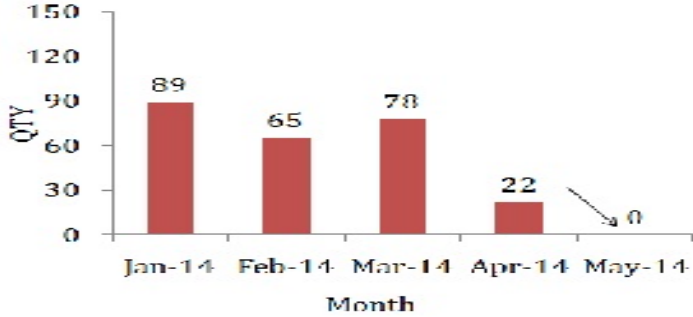


	Equipment :	Flixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2485						
	Department :	Quality	Result :	N	P	Q	C	D	S	M							
	Cell :	Robotic Cell	Type :														
Unit Name : 100264 - RUCHA ENGINEERING PVT LTD., Aurangabad			Operation : TMC Assly Stage														
Kaizen Theme: To prevent in-house rejection			Idea : Easy to detect														
Problem / Present Status		Counter Measure		Benchmark :		65											
Battery support bkt 3 pt relation not ok		Auto clamp Provide in fixture So that three point relation Set in one Stage, hence operator easy to detect		Target :		0											
				Start :		02/04/2014		Finished :		09/04/2014							
				Note :													
				Team Members :													
				1. Tupe R P		2. Rathod N H											
				3.		4.											
5.		6.															
Benefits																	
Why Why Analysis :		Result :		Kaizen Sustenance :													
W1 : Battery support bkt 3 pt relation not ok A1 : W2 : Judgement error A2 : W3 : Relation set in two stages on fixture A3 : W4 : A4 :		Zero In-house rejection 		What To Do : Point added in Pokayoke & PM check sheet How To Do : Pokayoke audit Frequency : Daily Cost Incurred For Making Kaizen : <table border="1"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td>5600.00</td> <td>600.00</td> <td>6200.00</td> </tr> </table>								Material Cost	Labour Cost	Total	5600.00	600.00	6200.00
Material Cost	Labour Cost	Total															
5600.00	600.00	6200.00															
Root Cause		Scope & Plan For Horizontal Deployment : <table border="1"> <tr> <td>Equipmnet</td> <td>Target</td> <td>Status</td> </tr> <tr> <td colspan="3"></td> </tr> </table>										Equipmnet	Target	Status			
Equipmnet	Target											Status					
Date : 02/04/2014																	
Registered By : Mr. A A Girme																	
Manager's Sign : Mr.R S Makasare																	
----- Bajaj Auto Ltd. (Fabrication) -----																	