


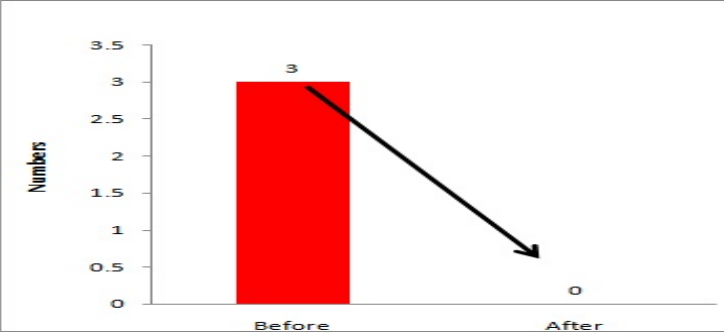


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|--|--------------|--|--------------------------------|-------------|---|---|---------------|---|------------|---|---|--|
|  | Equipment : | Drilling M/C | Loss Type : | Defect Loss | | | | | | | KAIZEN IDEA SHEET Kaizen ID : 2486 | |
| | Department : | Quality | Result : | N | P | Q | C | D | S | M | | |
| | Cell : | Vendor End | Type : | | | | | | | | | |
| Unit Name : 100264 - RUCHA ENGINEERING PVT LTD., Aurangabad | | | Operation : Drilling Operation | | | | | | | | | |
| Kaizen Theme: To Prevent Early Field Failure | | | Idea : Easy to Detect | | | | | | | | | |
| Problem / Present Status | | Counter Measure | | | Benchmark : | | 3 | | | | | |
| No Grease Passes at Piston Area of 2S Starting tube | | By changing material handling bin to trolley . On trolley parts are loaded on 8 mm bar hence easy to detect part | | | Target : | | 0 | | | | | |
|  | |  | | | Start : | | 05/03/2013 | | Finished : | | 08/03/2013 | |
| | | | | | Note : | | | | | | | |
| | | | | | Team Members : | | | | | | | |
| | | | | | 1. R P Tupe | | 2. B R Markad | | | | | |
| | | | | | 3. | | 4. | | | | | |
| 5. | | 6. | | | | | | | | | | |
| Benefits | | | | | | | | | | | | |
| Why Why Analysis : | | Result : | | | Kaizen Sustenance : | | | | | | | |
| W1 : No Grease pass at piston area A1 : W2 : Starting tube inside drill hole missing A2 : W3 : Difficult to detect drilling operation done A3 : W4 : A4 : | | Customer Complaint Zero | | | What To Do : Point added in JH Check sheet of Trolley Maintenance | | | | | | | |
| | |  | | | How To Do : Monitoring JH check sheet | | | | | | | |
| Root Cause | | | | | Frequency : Daily | | | | | | | |
| Date : 05/03/2013 | | | | | Cost Incurred For Making Kaizen : | | | | | | | |
| Registered By : Mr. A A Girme | | | | | Material Cost | | Labour Cost | | Total | | | |
| Manager's Sign : Mr.R S Makasare | | | | | 4322.00 | | 1230.00 | | 5552.00 | | | |
| ----- Bajaj Auto Ltd. (Fabrication) ----- | | | | | Scope & Plan For Horizontal Deployment : | | | | | | | |
| | | | | | Equipmnet | | Target | | Status | | | |