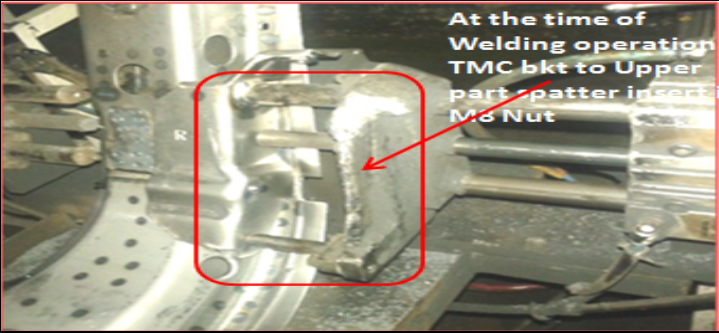
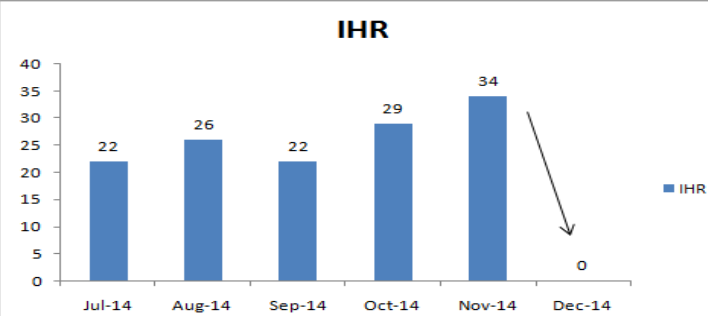
	Equipment :	Fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET  Kaizen ID : 2487	
	Department :	Quality	Result :	N	P	Q	C	D	S	M		
	Cell :	Robotic Cell	Type :									
Unit Name : 100264 - RUCHA ENGINEERING PVT LTD., Aurangabad			Operation : TMC bkt to Upper part Welding									
Kaizen Theme: To Reduce Customer Complaints			Idea : Easy to Detect									
Problem / Present Status		Counter Measure			Benchmark :		34					
Fitment Problem of TMC treading at Customer End		Relieve given to the block so that no Problem to insert welding torch at the time of clamping condition			Target :		0					
		<div>✖</div>			Start :		15/11/2014		Finished :		20/11/2014	
					Note :							
					Team Members :							
					1. R P Tupe		2. D S Dabhade					
					3.		4.					
5.		6.										
Benefits												
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Fitment problem of TMC treading at customer end A1 : W2 : At the time of Welding operation of TMC bkt to Upper part spatter insert in M8 Nut A2 : W3 : No masking & No welding torch Insert at time of clamping condition A3 : W4 : Not having any masking in fixture at the time of welding operation A4 :		Customer Complaints due to spatter reduce			What To Do : Point Added in Pokayoke check sheet							
					How To Do : Monitoring in Pokayoke Audit							
Root Cause					Frequency : Daily							
Date : 15/11/2014					Cost Incurred For Making Kaizen :							
Registered By : Mr. A A Girme					Material Cost		Labour Cost		Total			
Manager's Sign : Mr.R S Makasare					0.00		0.00		0.00			
----- Bajaj Auto Ltd. (Fabrication) -----					Scope & Plan For Horizontal Deployment :							
					Equipmnet		Target		Status			