

	Equipment :	Fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2488
	Department :	Quality	Result :	N	P	Q	C	D	S	M	
	Cell :	Robotic Cell	Type :								
Unit Name : 100264 - RUCHA ENGINEERING PVT LTD., Aurangabad			Operation : TMC welding assly stage								
Kaizen Theme: To Reduce Customer Complaint			Idea : Provide Proper Location								
Problem / Present Status		Counter Measure			Benchmark :		25				
Cable Clip get tilt weld on chassis.		Provide Stopper on Fixture So that clip weld on right position.			Target :		0				
					Start :		13/10/2014		Finished :	14/10/2014	
					Note :						
					Team Members :						
					1. D S Dabhade				2. R P Tupe		
					3.				4.		
					5.				6.		
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Cable Clip get Tilt Weld on Chassis		Zero Customer Complaint			What To Do : Point added in Fixture PM check sheet						
A1 :											
W2 : No proper Location on Fixture					How To Do : Audit in JH & PM of Fixture						
A2 :											
W3 : No provison in Fixture at the time devlopment					Frequency : Daily & Monthly						
A3 :					Cost Incurred For Making Kaizen :						
W4 :					Material Cost		Labour Cost		Total		
A4 :					0.00		0.00		0.00		
Root Cause					Scope & Plan For Horizontal Deployment :						
					Equipmnet		Target		Status		
Date : 13/10/2014											
Registered By : Mr. A A Girme											
Manager's Sign : Mr.R S Makasare											
----- Bajaj Auto Ltd. (Fabrication) -----											