	Equipment :	Fixture		Loss Type :	Defect Loss							**KAIZEN IDEA SHEET**	
BAJAJ Distinctly Ahead	Department	Fabrication		Result :	N	P	Q	C	D	S	M		
				Type :									

Cell :	Swing Arm assembly K2	Operation :	Bush (Pivot) fine boring

Kaizen Theme:	To eliminate Customer/ In-house Complaint due to part missing.	Idea :	Auto detection (pokayoke) to be provided.

Problem / Present Status	**Counter Measure**	**Benchmark :**	02 Nos.

Problem / Present Status

Chain cover bkt. III missing.

Counter Measure

Limit switch is provided on boring machine to detect the presence of chain cover bracket III. Cycle should not start if bracket missing.

Benchmark :	02 Nos.
Target :	0
Start : 05/11/2014	**Finished :** 09/11/2014
Note :	

No provision to check the presence of C.C. Bkt. III

Team Members :

1. Mr. Pramod Jadhav	2. Mr. Yogesh Kota
3. Mr. Sahebrao Pawar	4.
5.	6.

Benefits

Why Why Analysis :

W1 : Why Chain cover bracket III missing ?

A1 : Operator forgot to load bracket

W2 : Why Operator forgot to load bracket ?

A2 : Operator negligence (human error)

W3 : Why Operator negligence (human error) ?

A3 :

W4 :

A4 :

Root Cause

Operator negligence (human error)

Result :

Zero customer/ in-house complaint for part missing.

Kaizen Sustenance :

What To Do : Kaizen sustenance/ Pokayoke audit

How To Do : Checking defective sample job on boring machine.

Frequency : Daily

Cost Incurred For Making Kaizen :

Material Cost	Labour Cost	Total
950.00	0.00	950.00

Scope & Plan For Horizontal Deployment :

Equipmnet	Target	Status
Boring Machine	12/11/2014	COMPLETE

Date :	**20/05/2015**
Registered By :	Mr. Salim Shaikh
Manager's Sign :	Mr. Mhangore

---------- Bajaj Auto Ltd. ----------