
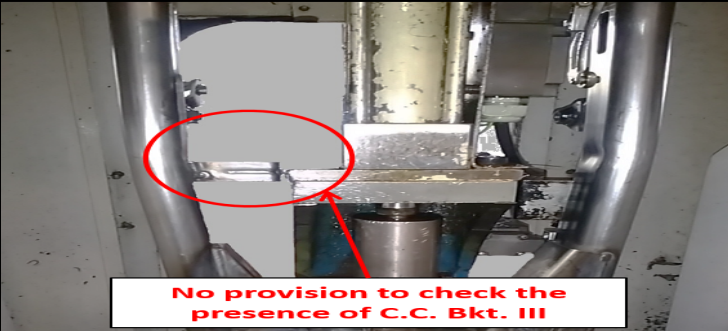
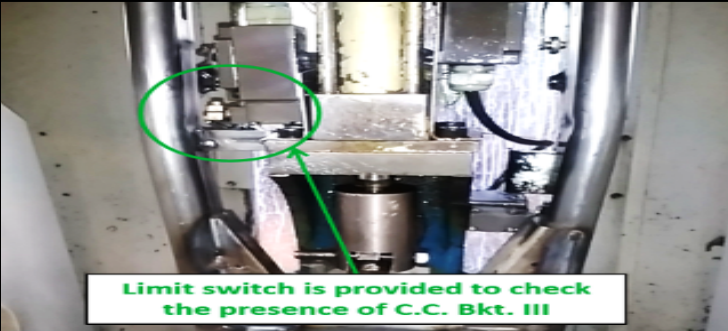
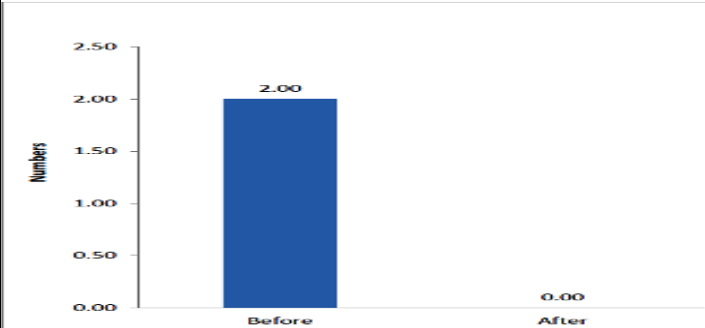
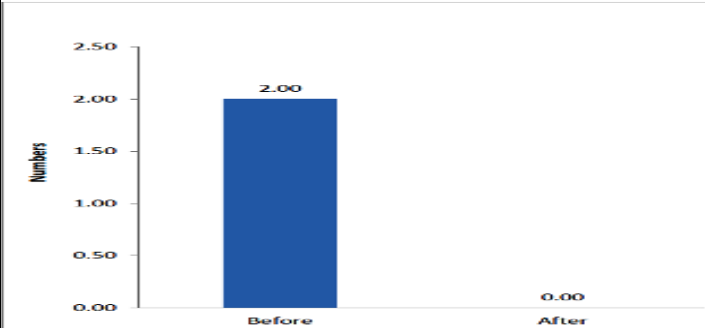


| | | | | | | | | | | | | | | |
|--|--------------|--------------------------|--|-------------|--------|---|---|---|--------------------|---|--|--|------------|--|
|  | Equipment : | Fixture | Loss Type : | Defect Loss | | | | | | | KAIZEN IDEA SHEET Kaizen ID : 2490 | | | |
| | Department : | Fabrication | Result : | N | P | Q | C | D | S | M | | | | |
| | Cell : | Swing Arm assembly K2/K3 | Type : | | | | | | | | | | | |
| Unit Name : 105518 - INNOVENTIVE INDUSTRIES LIMITED, Pune | | | Operation : Manual Welding | | | | | | | | | | | |
| Kaizen Theme: To eliminate customer/ in-house complaint due to part missing. | | | Idea : Auto detection provision to be provided. | | | | | | | | | | | |
| Problem / Present Status | | | Counter Measure | | | | Benchmark : | | 02 | | | | | |
| Chain cover bracket III missing . | | | Limit switch is provided on boring machine to detect the presence of chain cover bracket III. Cycle should not start if bracket missing. | | | | Target : | | 0 | | | | | |
|  | | |  | | | | Start : | | 07/11/2014 | | Finished : | | 09/11/2014 | |
| | | | | | | | Note : | | | | | | | |
| | | | | | | | Team Members : | | | | | | | |
| | | | | | | | 1. Mr. Pramod Jadhav | | 2. Mr. Yogesh Kota | | | | | |
| 3. Mr. Sahebrao Pawar | | 4. | | | | | | | | | | | | |
| 5. | | 6. | | | | | | | | | | | | |
| Benefits | | | | | | | | | | | | | | |
| Q Possibility of part missing eliminated. Rs 0.00 | | | | | | | | | | | | | | |
| Why Why Analysis : | | | Result : | | | | Kaizen Sustenance : | | | | | | | |
| W1 : Why Chain cover bracket III missing ? A1 : Operator forgot to load bracket W2 : Why Operator forgot to load bracket ? A2 : Operator negligence (Human error) W3 : Why Operator negligence (Human error) ? A3 : No provision of auto detection W4 : Why No provision of auto detection ? A4 : | | | Zero customer/in-house complaints of part missing  | | | | What To Do : Kaizen sustenance/ Pokayoke audit How To Do : Checking defective sample job on boring machine. Cycle should not start with defective sample job. Frequency : Daily | | | | | | | |
| Root Cause No provision of auto detection | | |  | | | | Cost Incurred For Making Kaizen : | | | | | | | |
| Date : 21/05/2015 | | | | | | | Material Cost | | Labour Cost | | Total | | | |
| Registered By : Mr. Salim Shaikh | | | | | | | 950.00 | | 0.00 | | 950.00 | | | |
| Manager's Sign : Mr. Mhangore | | | | | | | Scope & Plan For Horizontal Deployment : | | | | | | | |
| ----- Bajaj Auto Ltd. (Fabrication) ----- | | | Equipmnet | | Target | | Status | | | | | | | |