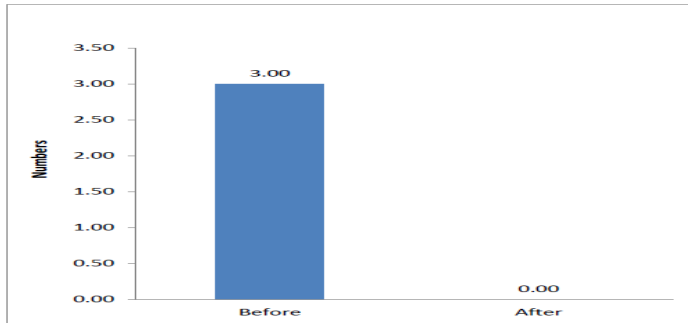
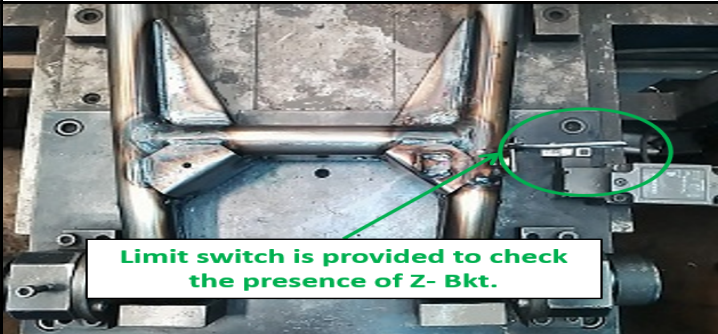
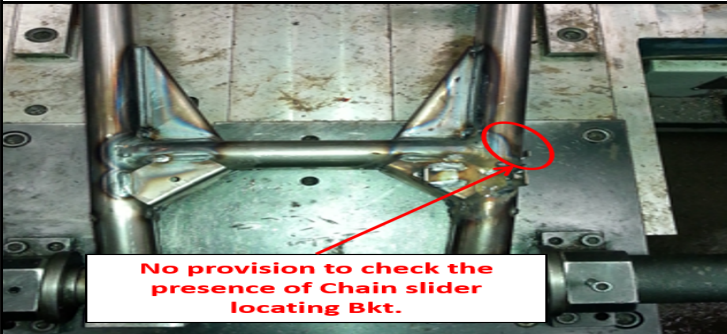
	Equipment :	Fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2492
	Department :	Fabrication	Result :	N	P	Q	C	D	S	M	
	Cell :	Swing Arm assembly K2/K3	Type :								
Unit Name : 105518 - INNOVENTIVE INDUSTRIES LIMITED, Pune			Operation : Welding								
Kaizen Theme: To eliminate customer/ in-house complaint due to part missing.			Idea : Auto detection to be provided.								
Problem / Present Status		Counter Measure		Benchmark :		03 Nos.					
K3 Swing Arm Chain slider location bracket missing		Limit switch provided to detect Bracket at M10 tapping stage and interlocked with tapping machine. Cycle should not start if bracket missing.		Target :		0					
				Start :		09/08/2014		Finished :		11/08/2014	
				Note :							
				Team Members :							
				1. Mr. Pramod Jadhav				2. Mr. Milind Limaye			
				3. Mr. Sahebrao Pawar				4. Mr. Yogesh Kota			
				5.				6.			
				Benefits							
				Q		Possibility of part missing eliminated Rs 0.00					
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why K3 Swing Arm Chain slider location bracket missing ?		Zero customer/ in-house complaints of part missing.		What To Do : Kaizen sustenance/ Pokayoke audit							
A1 : Operator forgot to load bracket											
W2 : Why Operator forgot to load bracket ?											
A2 : Operator negligence (Human error)											
W3 : Why Operator negligence (Human error) ?											
A3 : No provision of auto detection											
W4 : Why No provision of auto detection ?											
A4 :											
Root Cause											
No provision of auto detection											
Date : 12/12/2014											
Registered By : Mr. Salim Shaikh											
Manager's Sign : Mr. Mhangore											
----- Bajaj Auto Ltd. (Fabrication) -----											



How To Do : Checking defective sample job on tapping machine. Cycle should not start with defective sample job.

Frequency : Daily

Cost Incurred For Making Kaizen :

Material Cost	Labour Cost	Total
950.00	0.00	950.00

Scope & Plan For Horizontal Deployment :

Equipmnet	Target	Status
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