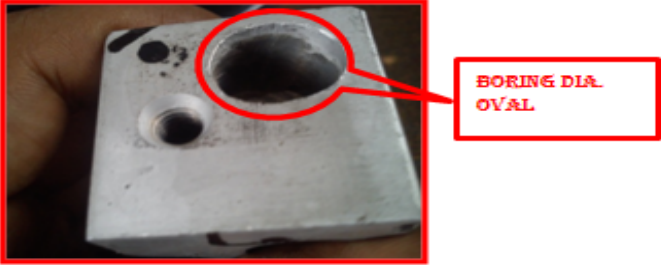
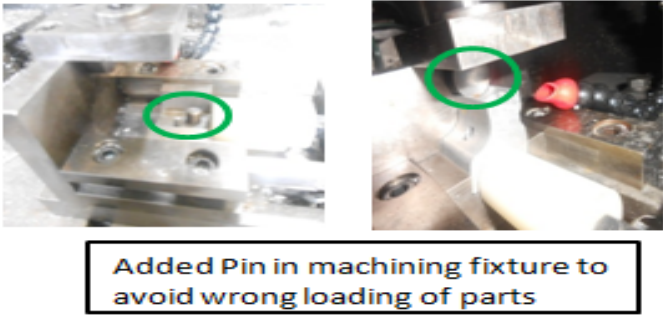
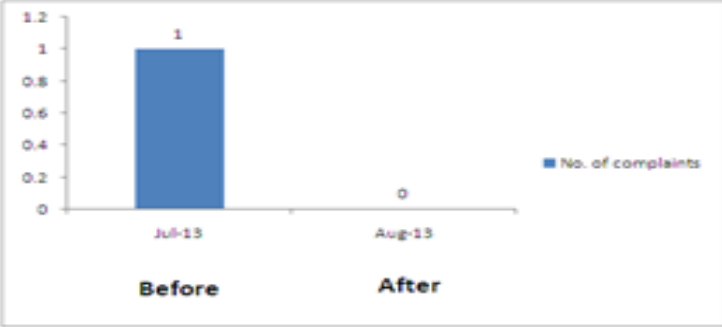
	Equipment : Nissan Outlet drill machine	Loss Type : Failure Loss							KAIZEN IDEA SHEET	
	Department Production	Result :	N	P	Q	C	D	S		M
	Type :									
Cell : CNC Machine Engine					Operation : Nissan Outlet drilling					
Kaizen Theme: ID oval dure to wrong drilling operation					Idea : Avoid wrong loading of parts in fixture.					
Problem / Present Status		Counter Measure			Benchmark :		0 defect			
ID oval dure to wrong drilling operation		Elliminate chances of part wrong loading in fixture			Target :		0 defect			
					Start :	02/08/2013		Finished :	02/08/2013	
					Note :					
					Team Members :					
					1. Mr. Ram More		2. Mr. Ravi Kumar			
					3. Mr. Sunil Joshi		4. Mr. Amit Mane			
					5. Mr. Ajay Patil		6. Mr. Akshay Shelar			
					Benefits					
					Q	No customer complaints Nos 1.00				
Why Why Analysis :		Result :			Kaizen Sustenance :					
W1 : Why Drill dia getting oval ? A1 : Part loading from wrong side W2 : Why Part loading from wrong side ? A2 : Wrong side part loading possibility in fixture W3 : Why Wrong side part loading possibility in fixture ? A3 : W4 : Why ? A4 :		No complaint from customer end from last 1 month 			What To Do : Validation of pokyake					
					How To Do : During First piece Insoection					
					Frequency : Daily					
					Cost Incurred For Making Kaizen :					
					Material Cost		Labour Cost		Total	
					12000.00		600.00		12600.00	
					Scope & Plan For Horizontal Deployment :					
					Equipmnet		Target		Status	
					MAZAK H.M.C. 630 N(200.2		02/08/2013		COMPLETE	
----- Bajaj Auto Ltd. (Forging and Machining) -----										