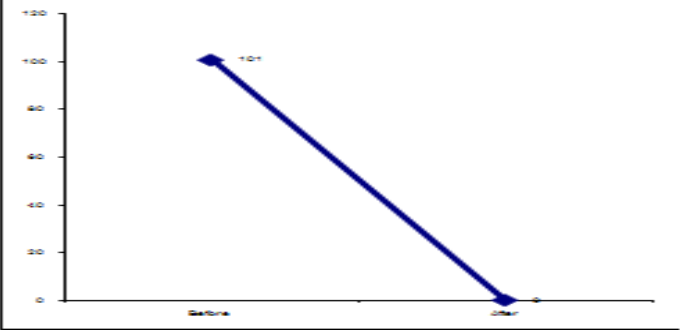
	Equipment :	VMC	Loss Type :	Defect loss							KAIZEN IDEA SHEET  Kaizen ID : 2550												
	Department :		Result :	N	P	Q	C	D	S	M													
	Cell :	Cam shaft holder cell	Type :																				
Unit Name : AURANGABAD AUTO ANCILLARIES PVT LTD, Aurangabad			Operation : Drilling																				
Kaizen Theme: To prevent inprocess rejection due to drill hole Under size.			Idea : Drill size at central zone.																				
Problem / Present Status		Counter Measure		Benchmark :		101																	
Customer complaint happened in Dec. 07 . 101 nos. rejected due to hole Undersize.		Reaming operation added followed by drilling operation on the same machine. ( VMC )		Target :		0																	
				Start :		25/12/2007		Finished :		20/12/2007													
				Note :																			
				Team Members :																			
				1. Mr. K. B. Gadekar		2. Mr. M. V. Patil																	
				3. Mr U.S. Pinge		4.																	
				5.		6.																	
				Benefits																			
				C		Rs. 4000 saved per month due to scrap. Rs 0.00																	
Why Why Analysis :		Result :		Kaizen Sustenance :																			
W1 : Why To prevent inprocess rejection due to drill hole Undersize. ? A1 : Fast drill wear. W2 : Why Fast drill wear. ? A2 : Poor life of drill to meet actual drill size. W3 : Why Poor life of drill to meet actual drill size. ? A3 : Drill size at lower specification. W4 : Why Drill size at lower specification. ? A4 : No standard drill available as per requirement.		Inprocess Rejection reduces 		What To Do : By monitoring reamer size.  How To Do : Tool monitoring counter  Frequency : Per Month  Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>0.00</td><td>0.00</td><td>0.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>								Material Cost	Labour Cost	Total	0.00	0.00	0.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																					
0.00	0.00	0.00																					
Equipmnet	Target	Status																					
Root Cause Drill size at lower zone																							
Date : 20/12/2007																							
Registered By : Mr. D.S.Parkhe																							
Manager's Sign : Mr. P.H.Yedake																							
----- Bajaj Auto Ltd. (Forging and Machining) -----																							