

	Equipment :	Muratec	Loss Type :	Defect loss							KAIZEN IDEA SHEET										
	Department	Production	Result :	N	P	Q	C	D	S	M											
			Type :																		
Cell : S100 Cell			Operation : Cr. Pin hole turning																		
Kaizen Theme: To Prevent Defect - CD undersize			Idea : Monitoring of Bush ID																		
Problem / Present Status		Counter Measure			Benchmark :		6 Nos														
Rejection of CD oversize in the month of is - nos		Provided NO Go plug gauge to check for bush wear out			Target :		0														
					Start :		25/10/2006		Finished : 10/10/2006												
					Note :																
					Team Members :																
					1. Mr. Sawant		2. Mr. Samarth														
					3. Mr. Ramesh		4.														
5.		6.																			
Benefits					C		Rejection cost saved Rs 0.00														
Why Why Analysis :		Result :			Kaizen Sustenance :																
W1 : Why Monitoring of Bush ID ? A1 : Locating bush worn out W2 : Why Locating bush worn out ? A2 : Locating bush worn out W3 : Why Locating bush worn out ? A3 : W4 : A4 :		Rejection quantity decrease 			What To Do : Check bush size after every month How To Do : By No Go plug gauge Frequency : Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>0.00</td><td>0.00</td><td>0.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td>W1449</td><td>30/10/2006</td><td>COMPLETE</td></tr></table>					Material Cost	Labour Cost	Total	0.00	0.00	0.00	Equipmnet	Target	Status	W1449	30/10/2006	COMPLETE
Material Cost	Labour Cost	Total																			
0.00	0.00	0.00																			
Equipmnet	Target	Status																			
W1449	30/10/2006	COMPLETE																			
Root Cause Locating bush worn out																					
Date : 25/10/2006																					
Registered By : Mr. Pawar A G																					
Manager's Sign : Mr. H R Chowdhury																					
----- Bajaj Auto Ltd. (Forging and Machining) -----																					