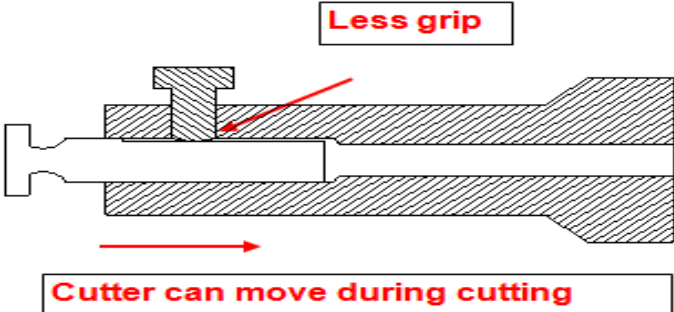
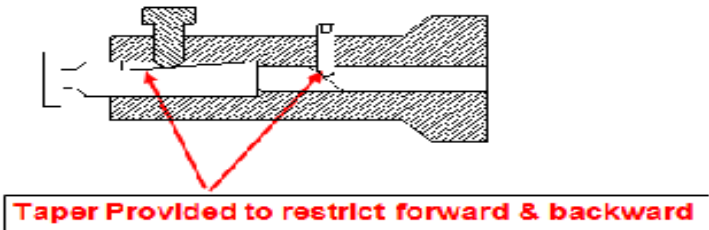


	Equipment :	Milling M/c SPM-W5160	Loss Type :	Defect loss							KAIZEN IDEA SHEET Kaizen ID : 2553
	Department :	Production	Result :	N	P	Q	C	D	S	M	
	Cell :	S100 Cell	Type :								
Unit Name : LAXMI-AGNI COMPONENTS AND FORGINGS, Aurangabad			Operation : KW Mill								
Kaizen Theme: To Prevent Defect KW Radial Shift			Idea : More Grip for Clamping								
Problem / Present Status		Counter Measure		Benchmark :		6 Nos					
Rejection due to KW shift(radial) 06 nosin the month of Dec-06		Taper slot provided on cutter to prevent backward & forward direction		Target :		0					
				Start :		28/12/2006		Finished :		28/12/2006	
				Note :							
				Team Members :							
				1. Mr. Sawant		2. Mr. Ramesh					
				3. Mr. Samarth		4.					
				5.		6.					
				Benefits							
				C		Rejection cost saved. Rs 0.00					
											
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why KW Radial shift ?		Rejection reduces		What To Do : Check taper slot on cutter while setting							
A1 : Cutter moved backward direction during cutting cycle				How To Do : Visual							
W2 : Why Cutter moved backward direction during cutting cycle ?				Frequency :							
A2 : Less grip for clamping				Cost Incurred For Making Kaizen :							
W3 : Why Less grip for clamping ?						Material Cost		Labour Cost		Total	
A3 :						0.00		0.00		0.00	
W4 :				Scope & Plan For Horizontal Deployment :							
A4 :						Equipmnet		Target		Status	
Root Cause											
Less grip for clamping											
Date : 05/01/2007											
Registered By : Mr. Pawar A G											
Manager's Sign : Mr. H R Chowdhury											
----- Bajaj Auto Ltd. (Forging and Machining) -----											