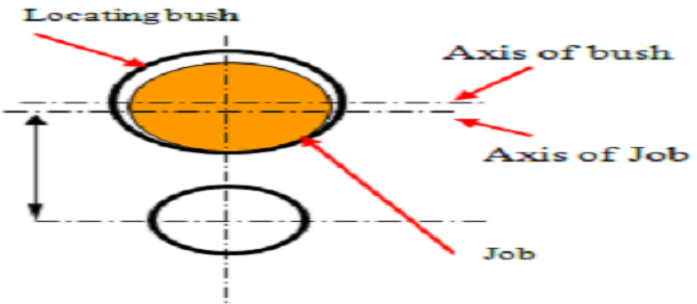
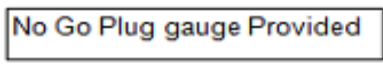
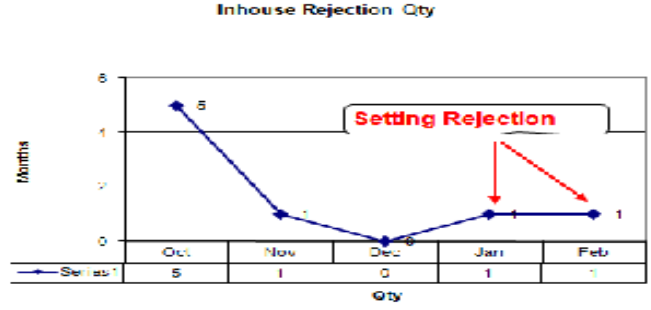


	Equipment :	Muratec	Loss Type :	Defect loss							KAIZEN IDEA SHEET Kaizen ID : 2554	
	Department :	Production	Result :	N	P	Q	C	D	S	M		
	Cell :	S100 Cell	Type :									
Unit Name : LAXMI-AGNI COMPONENTS AND FORGINGS, Aurangabad			Operation : Cr. Pin hole turning									
Kaizen Theme: To Prevent Defect - CD undersize			Idea : Monitoring of Bush ID									
Problem / Present Status		Counter Measure			Benchmark :		6 Nos					
Rejection of CD oversize in the month of is - nos		Provided NO Go plug gauge to check for bush wear out			Target :		0					
					Start :		10/10/2006		Finished :		10/10/2006	
					Note :							
					Team Members :							
					1. Mr. Sawant		2. Mr. Ramesh					
					3. Mr. Samarth		4.					
5.		6.										
Benefits												
C		Rejection cost saved. Rs 0.00										
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Why CD oversize ? A1 : Locating bush worn out W2 : Why Locating bush worn out ? A2 : No monitoring of bush ID W3 : Why No monitoring of bush ID ? A3 : W4 : A4 :		Rejection Reduces			What To Do : Check bush size after every month							
Root Cause No Monitoring of bush ID					How To Do : By No Go plug gauge							
					Frequency :							
					Cost Incurred For Making Kaizen :							
					Material Cost		Labour Cost		Total			
					0.00		0.00		0.00			
Scope & Plan For Horizontal Deployment :												
Equipment		Target		Status								
W1449		30/10/2006		COMPLETE								
----- Bajaj Auto Ltd. (Forging and Machining) -----												