

	Equipment :	Gundrill M/c - W6294	Loss Type :	Defect loss							KAIZEN IDEA SHEET Kaizen ID : 2555
	Department :	Production	Result :	N	P	Q	C	D	S	M	
	Cell :	S100 Cell	Type :								
Unit Name : LAXMI-AGNI COMPONENTS AND FORGINGS, Aurangabad			Operation : Gun Drilling								
Kaizen Theme: To Prevent Defect of Gundrill Shift.			Idea : No bush worn out								
Problem / Present Status		Counter Measure		Benchmark :		21 Nos in May-06					
Rejection due to gundrill shift in the month of - Nos		Brass bush Provided to minimised the gap between job OD & fixture ID		Target :		Zero					
				Start :		15/09/2007		Finished :		10/09/2006	
				Note :							
				Team Members :							
				1. Mr. Rupesh		2. Mr. Ramesh					
				3. Mr. Singh		4.					
				5.		6.					
				Benefits							
				C		Rejection cost saved. Rs 0.00					
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Gundrill Shift ?		Rejection reduces		What To Do : Check ID of Brass bush - after every 15 day							
A1 : More gap between Job OD & Nylon bush ID				How To Do : By Vernier							
W2 : Why More gap between Job OD & Nylon bush ID ?				Frequency : after every 15 day							
A2 : Nylon bush worn out				Cost Incurred For Making Kaizen :							
W3 : Why Nylon bush worn out ?				Material Cost		Labour Cost		Total			
A3 :				0.00		0.00		0.00			
W4 :				Scope & Plan For Horizontal Deployment :							
A4 :				Equipmnet		Target		Status			
Root Cause				W5993		20/09/2006		COMPLETE			
Nylon bush worn out											
Date : 15/09/2007											
Registered By : Mr. Pawar A G											
Manager's Sign : Mr. H R Chowdhury											
----- Bajaj Auto Ltd. (Forging and Machining) -----											