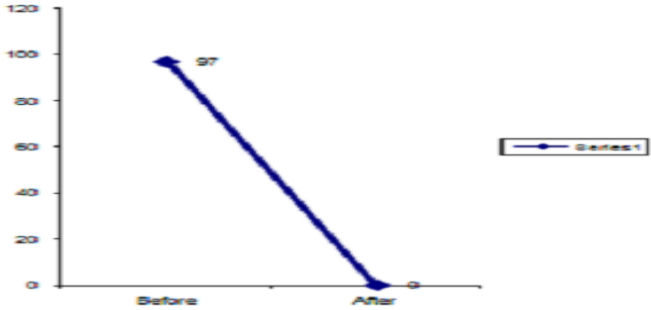


	Equipment :	CNC	Loss Type :	Defect loss							KAIZEN IDEA SHEET Kaizen ID : 2556												
	Department :	Manufacturing	Result :	N	P	Q	C	D	S	M													
	Cell :	Sattelite gear	Type :																				
Unit Name : AURANGABAD AUTO ANCILLARIES PVT LTD, Aurangabad			Operation : taper turning																				
Kaizen Theme: To prevent rejection due to burr on OD.			Idea : Correct tool path																				
Problem / Present Status		Counter Measure		Benchmark :		97																	
97 nos. of component rejected due to burr on OD in Dec. 2006		Program modification.		Target :		0																	
				Start :		01/01/2007		Finished :		01/01/2007													
				Note :																			
				Team Members :																			
				1. Mr. T.G.Kudalkar		2. Mr. S.S.Gulve																	
				3. Mr. S.H. Rajut		4. Mr. A.Y.Kulkarni																	
				5.		6.																	
				Benefits																			
				C		Rs. 2700 saved due to prevention of scrap Rs 0.00																	
Why Why Analysis :		Result :		Kaizen Sustenance :																			
W1 : Why Burr on OD ? A1 : At the end of cut tool diverting the burr. W2 : Why At the end of cut tool diverting the burr. ? A2 : Incorrect tool path. W3 : Why Incorrect tool path. ? A3 : W4 : A4 :		Rejection reduces 		What To Do : Monitor program How To Do : Check tool path Frequency : Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>0.00</td><td>0.00</td><td>0.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>								Material Cost	Labour Cost	Total	0.00	0.00	0.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																					
0.00	0.00	0.00																					
Equipmnet	Target	Status																					
Root Cause Incorrect tool path.																							
Date : 01/01/2007																							
Registered By : Mr. D.S.Parkhe																							
Manager's Sign : Mr. P.H.Yedake																							
----- Bajaj Auto Ltd. (Forging and Machining) -----																							