

	Equipment :	Punching	Loss Type :	Defect loss							KAIZEN IDEA SHEET
	Department :	Manufacturing	Result :	N	P	Q	C	D	S	M	
	Cell :	Sprocket	Type :								
Unit Name : AURANGABAD AUTO ANCILLARIES PVT LTD, Aurangabad			Operation :								
Kaizen Theme: To prevent rejection due to invisible punch mark.			Idea : No frequent change of punches as per model.								
Problem / Present Status		Counter Measure		Benchmark :		81					
81 nos. rejected due to invisible punch mark.		Separate punch holders provided for separate model		Target :		0					
				Start :		15/06/2006		Finished :		15/06/2006	
				Note :							
				Team Members :							
				1. Mr. P.P.Pandit		2. Mr. S.R.Ayyawar					
				3. Mr. M.V.Patil		4.					
				5.		6.					
				Benefits							
				C		Rs. 2400 saved due to rejection. Rs 0.00					
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Invisible punch mark ?		Rejection reduces		What To Do : Monitor separate punch holders							
A1 : No contact between punch & component				How To Do : Check punch level							
W2 : Why No contact between punch & component ?				Frequency :							
A2 : Frequent change of punches as per model.				Cost Incurred For Making Kaizen :							
W3 : Why Frequent change of punches as per model. ?				Material Cost		Labour Cost		Total			
A3 :				0.00		0.00		0.00			
W4 :				Scope & Plan For Horizontal Deployment :							
A4 :				Equipmnet		Target		Status			
Root Cause											
Frequent change of punches as per model.											
Date : 15/06/2006											
Registered By : Mr. D.S.Parkhe											
Manager's Sign : Mr. P.H.Yedake											
----- Bajaj Auto Ltd. (Forging and Machining) -----											