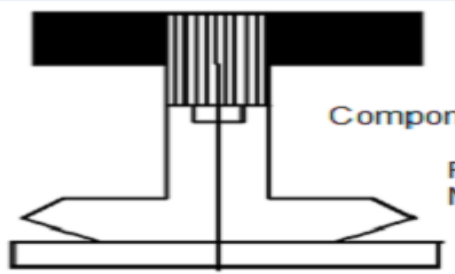
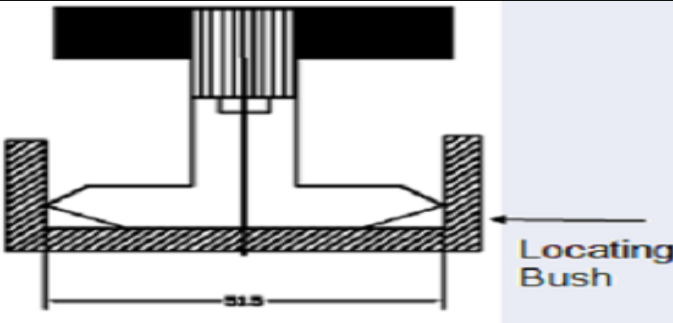


	Equipment :	Tapping m/c	Loss Type :	Defect loss							KAIZEN IDEA SHEET Kaizen ID : 2558
	Department :	Manufacturing	Result :	N	P	Q	C	D	S	M	
	Cell :	Bevel gear cell	Type :								
Unit Name : AURANGABAD AUTO ANCILLARIES PVT LTD, Aurangabad			Operation : Tapping								
Kaizen Theme: To prevent rejection due to tapping missing.			Idea : Provision of Pokayoke								
Problem / Present Status		Counter Measure		Benchmark :		11					
Customer complaint happened in Aug. 06 . 11 nos. rejected		Drill Jig modified to arrest OD Oversize component		Target :		1					
				Start :		14/06/2006		Finished :		14/06/2006	
				Note :							
				Team Members :							
				1. Mr. P.P.Pandit		2. Mr. S.R.Ayyawar					
				3. Mr. K.B.Gadekar		4. Mr. K.B.Gadekar					
				5. Mr. Y.A. Magar		6. Mr. D.P.Kapre					
				Benefits							
				C		Rs. 700 saved due to rejection. Rs 0.00					
 Location in serration Component Resting No OD Location		 Locating Bush									
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Tapping M8 X 1.25 missing. ?		Rejection reduces		What To Do : Replace jig block once in a year.							
A1 : Components were waiting for tapping operation.				How To Do : Check & monitor block size.							
W2 : Why Components were waiting for tapping operation. ?				Frequency :							
A2 : OD rework component arrested on tapping stage.				Cost Incurred For Making Kaizen :							
W3 : Why OD rework component arrested on tapping stage. ?				Material Cost		Labour Cost		Total			
A3 : No provision of poka yoke on drilling stage.				0.00		0.00		0.00			
W4 : Why No provision of poka yoke on drilling stage. ?				Scope & Plan For Horizontal Deployment :							
A4 :				Equipmnet		Target		Status			
Root Cause											
No provision of poka yoke on drilling stage.											
Date : 14/06/2006											
Registered By : Mr. D.S.Parkhe											
Manager's Sign : Mr. P.H.Yedake											
----- Bajaj Auto Ltd. (Forging and Machining) -----											