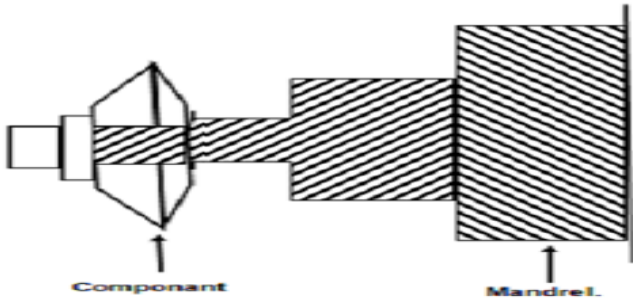
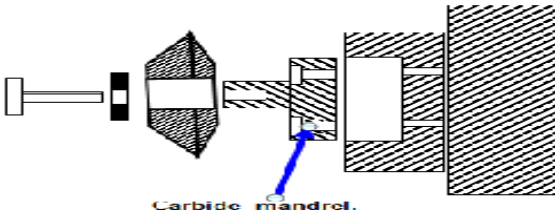
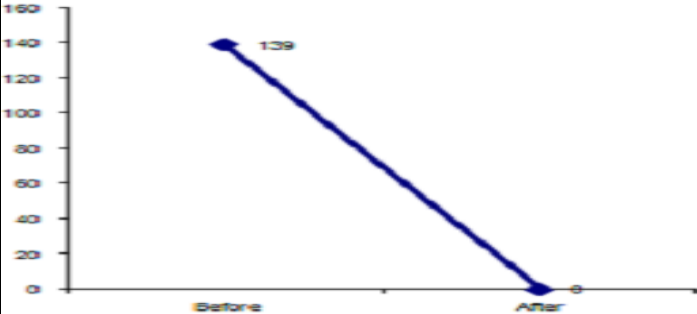


	Equipment :	Copying	Loss Type :	Defect loss							KAIZEN IDEA SHEET Kaizen ID : 2559
	Department :	Manufacturing	Result :	N	P	Q	C	D	S	M	
	Cell :	Sattelite gear	Type :								
Unit Name : AURANGABAD AUTO ANCILLARIES PVT LTD, Aurangabad			Operation : Taper turning.								
Kaizen Theme: To prevent rejection due to exess runout on OD			Idea : Hard material								
Problem / Present Status		Counter Measure		Benchmark :		139					
Run out on OD w.r.t ID 0.2 mm. total quantity rejected 560 nos.		High wear resistant carbide material used for mandrel.		Target :		0					
				Start :		29/12/2006		Finished :		29/12/2006	
				Note :							
				Team Members :							
				1. Mr. T. G. Kudalkar		2. Mr. P.G. Gorse					
				3. Mr. M.V. Gosavi		4. Mr. A.Y. Kulkarni					
				5.		6.					
				Benefits							
				C		Scrap cost saved by Rs. 6800 . Rs 0.00					
											
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Exess run out on OD. ? A1 : Fast Mandrel wear. W2 : Why Fast Mandrel wear. ? A2 : mandrel material stainless steel.. W3 : Why mandrel material stainless steel.. ? A3 : W4 : A4 :		Rejection reduces 		What To Do : Replace mandrel At the action zone.							
				How To Do : Measure & moinitor size.							
				Frequency :							
				Cost Incurred For Making Kaizen :							
				Material Cost		Labour Cost		Total			
				0.00		0.00		0.00			
				Scope & Plan For Horizontal Deployment :							
				Equipmnet		Target		Status			
Root Cause Soft (stainless steel) material											
Date : 29/12/2006											
Registered By : Mr. D.S.Parkhe											
Manager's Sign : Mr. P.H.Yedake											
----- Bajaj Auto Ltd. (Forging and Machining) -----											