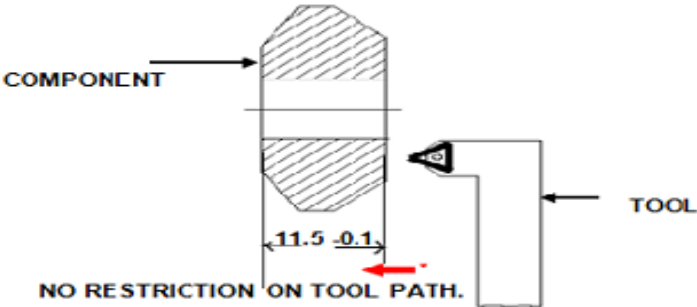
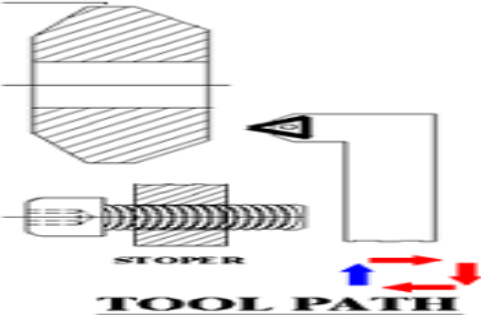
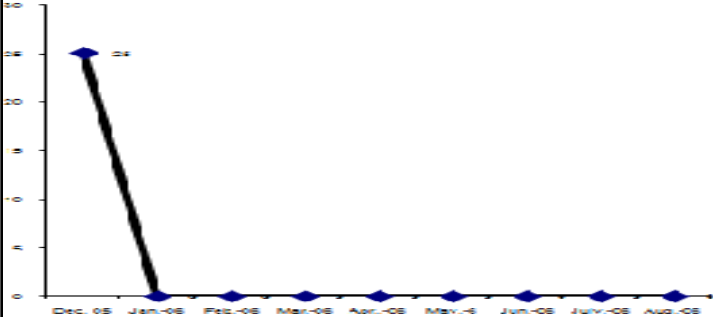


	Equipment :		Loss Type :	Defect loss							KAIZEN IDEA SHEET												
	Department :	Manufacturing	Result :	N	P	Q	C	D	S	M													
	Cell :	Sattellite gear	Type :									Kaizen ID : 2560											
Unit Name : AURANGABAD AUTO ANCILLARIES PVT LTD, Aurangabad			Operation : Turning.																				
Kaizen Theme: To prevent inprocess rejection due to width 11.5 -0.1 U/S.			Idea : More control.																				
Problem / Present Status		Counter Measure			Benchmark :																		
Width 11.5 -0.1 undersize by 0.2 mm . Average 25 nos/ month		Tool slide movement restricted by providing Machanical stopper.			Target :																		
					Start :		22/12/2005		Finished :		22/12/2005												
					Note :																		
					Team Members :																		
					1. Mr. T. G. Kudalkar					2. Mr. M.V. Gosavi													
					3. Mr. P.G. Gorse		4. Mr. A.Y. Kulkarni																
					5.		6.																
					Benefits																		
					C Inhouse rejection cost saved by Rs. 750 per month. Rs 0.00																		
Why Why Analysis :		Result :			Kaizen Sustenance :																		
W1 : Why Width undersize. ? A1 : More tool travel towards minus direction of Z axis. W2 : Why More tool travel towards minus direction of Z axis. ? A2 : Less control on tool slide movement. W3 : Why Less control on tool slide movement. ? A3 : W4 : A4 :		Rejection reduces 			What To Do : Check stopper position. How To Do : By taking tool offset. Frequency : Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>0.00</td><td>0.00</td><td>0.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td>Satelite gear GC</td><td>28/12/2005</td><td>COMPLETE</td></tr></table>							Material Cost	Labour Cost	Total	0.00	0.00	0.00	Equipmnet	Target	Status	Satelite gear GC	28/12/2005	COMPLETE
Material Cost	Labour Cost	Total																					
0.00	0.00	0.00																					
Equipmnet	Target	Status																					
Satelite gear GC	28/12/2005	COMPLETE																					
Root Cause Less control on tool slide movement.																							
Date : 22/12/2005																							
Registered By : Mr. D.S.Parkhe																							
Manager's Sign : Mr. P.H.Yedake																							
----- Bajaj Auto Ltd. (Forging and Machining) -----																							