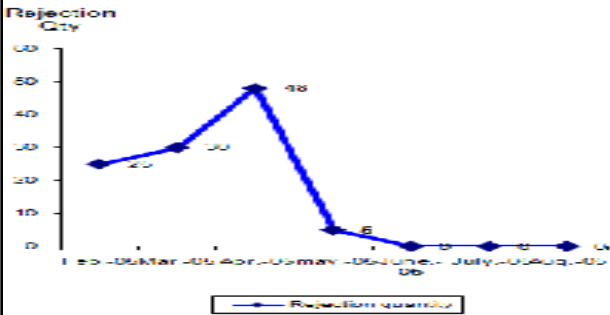
	Equipment :	Lathe M/C	Loss Type :	Defect loss							KAIZEN IDEA SHEET Kaizen ID : 2561
	Department :	Manufacturing	Result :	N	P	Q	C	D	S	M	
	Cell :	Sattelite gear (blank)	Type :								
Unit Name : AURANGABAD AUTO ANCILLARIES PVT LTD, Aurangabad			Operation : Grooving & chamfering.								
Kaizen Theme: To prevent defect -ID chamfer missing problem in sattelite gear.			Idea : No Backward movement of the tool								
Problem / Present Status		Counter Measure		Benchmark :		48 nos					
Sattelite gear ID chamfer 0.2 - 0.4 X 45 missing . Customer complaint occurred in April & may 2005 total 8 no. found at customer end.		Positive stopper provided at backside to prevent tool shifting.		Target :		0					
				Start :		02/05/2005		Finished :		02/05/2005	
				Note :							
				Team Members :							
				1.				2.			
				3.				4.			
				5.				6.			
				Benefits							
				C		Scrap cost reduced by Rs. 1400 per Rs 0.00					
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Chamfer operation missed . ? A1 : End point of cutting tool not reached. W2 : Why End point of cutting tool not reached. ? A2 : Backward movement of the tool. W3 : Why Backward movement of the tool. ? A3 : No locking to ristRICT back ward movement W4 : Why No locking to ristRICT back ward movement ? A4 :		Rejection reduces 		What To Do : Ensure the tool position by templete How To Do : Daily check point. Frequency : Daily							
Root Cause Backward movement of the tool				Cost Incurred For Making Kaizen :							
Date : 02/05/2005				Material Cost		Labour Cost		Total			
Registered By : Mr. D.S.Parkhe				0.00		0.00		0.00			
Manager's Sign : Mr. P.H.Yedake				Scope & Plan For Horizontal Deployment :							
				Equipmnet		Target		Status			
----- Bajaj Auto Ltd. (Forging and Machining) -----											