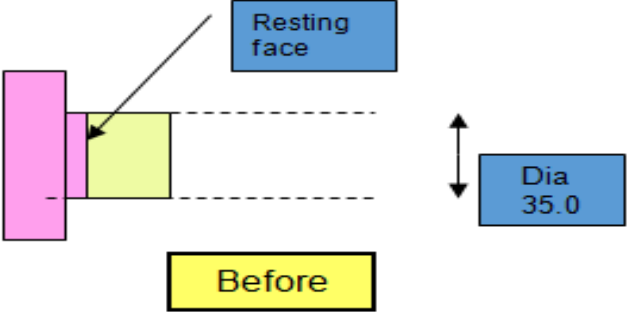
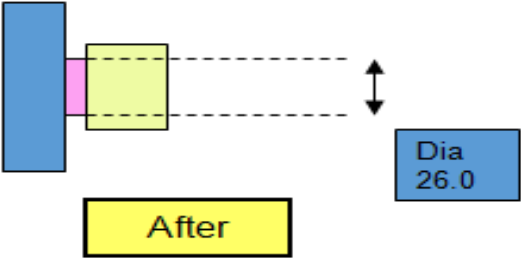
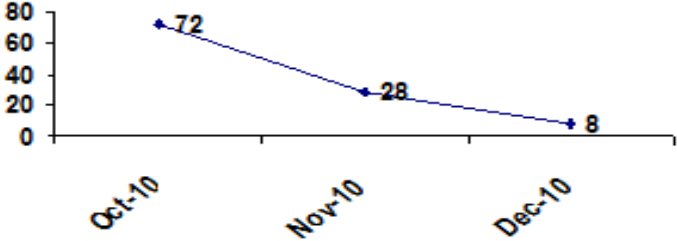


	Equipment :	Colt	Loss Type :	Defect loss							KAIZEN IDEA SHEET Kaizen ID : 2562
	Department :	Machine shop	Result :	N	P	Q	C	D	S	M	
	Cell :	6A	Type :								
Unit Name : POONA FORGE P LTD, Pune			Operation :								
Kaizen Theme: To Prevent defect – due to parallelism more than 0.02 of GPH			Idea : Resting area Less								
Problem / Present Status		Counter Measure		Benchmark :		72 nos					
: In Month of Oct-10 Total 72 nos Rejected For Parrellelity more than 0.02 mm		Face collar Resting face dia reduced to dia 26.0mm		Target :		0					
				Start :		29/10/2010		Finished :		29/10/2010	
				Note :							
				Team Members :							
				1. Mr.Paresh		2. Mr.Reshmi					
				3. Mr.Kamble		4. Mr.Ram Bhairat					
5.		6.									
Benefits											
C		Scrap cost saving BY RS 2000 Rs 0.00									
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Loose chips entrapped bet comp. face & Fixture Rest Face? A1 : Resting area more W2 : Why Resting area more ? A2 : W3 : A3 : W4 : A4 :		Rejection redues 		What To Do : 1)Check for dents & Wear 2) Check Face R/O How To Do : - Frequency : 1) Daily 2) Weekly							
Root Cause Resting area more				Cost Incurred For Making Kaizen :							
Date : 29/10/2010				Material Cost		Labour Cost		Total			
Registered By : Mr. S. Reshmi				0.00		0.00		0.00			
Manager's Sign : Mr. Mohan Gaikwad				Scope & Plan For Horizontal Deployment :							
				Equipmnet		Target		Status			
----- Bajaj Auto Ltd. (Forging and Machining) -----											