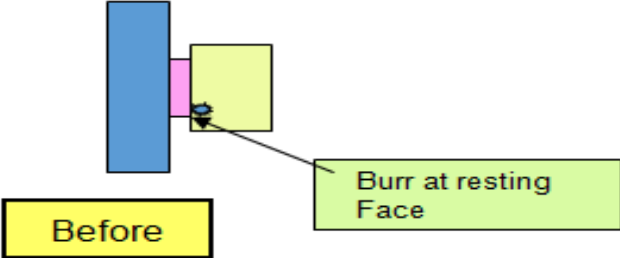
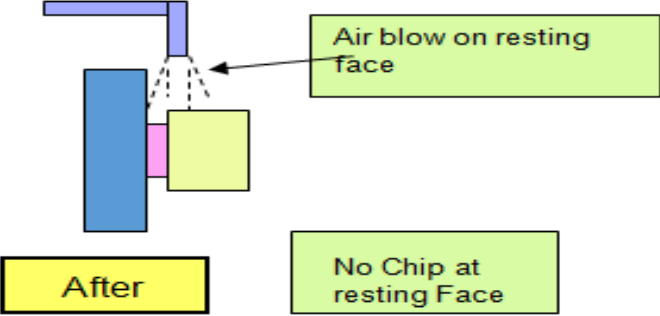


	Equipment :	Colt	Loss Type :	Defect loss							KAIZEN IDEA SHEET
	Department :	Machine shop	Result :	N	P	Q	C	D	S	M	
	Cell :	6A	Type :								
Unit Name : POONA FORGE P LTD, Pune			Operation : CNC turn								
Kaizen Theme: To Prevent defect – due to parallelism more than 0.02 of GPH			Idea : Adequate cleaning of loose chips								
Problem / Present Status		Counter Measure		Benchmark :		15 no					
In Month of Nov--2010 Total 15 nos rejected		Air blow provided on resting face		Target :		0					
				Start :		12/11/2010		Finished :		12/11/2010	
				Note :							
				Team Members :							
				1. Mr.Paresh		2. Mr.Reshmi					
				3. Mr.Kamble		4. Mr.Ram Bhairat					
				5.		6.					
				Benefits							
				C		Scrap cost saving by Rs 540 Rs 0.00					
											
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Component tilts while clamping ?		Rejection reduces		What To Do : Check Air pressure control valve position							
A1 : Loose chip entrap between rest face and job				How To Do : Visually							
W2 : Why Loose chip entrap between rest face and job ?				Frequency : Daily							
A2 : Inadequate cleaning of loose chips				Cost Incurred For Making Kaizen :							
W3 : Why Inadequate cleaning of loose chips ?						Material Cost		Labour Cost		Total	
A3 :						0.00		0.00		0.00	
W4 :						Scope & Plan For Horizontal Deployment :					
A4 :						Equipmnet		Target		Status	
Root Cause						M/c No 5		05/06/2015		COMPLETE	
Inadequate cleaning of loose chips											
Date : 12/11/2010											
Registered By : Mr. S. Reshmi											
Manager's Sign : Mr. Mohan Gaikwad											
----- Bajaj Auto Ltd. (Forging and Machining) -----											