

	Equipment :	Colt	Loss Type :	Defect loss							KAIZEN IDEA SHEET Kaizen ID : 2564
	Department :	Machine shop	Result :	N	P	Q	C	D	S	M	
	Cell :	6A	Type :								
Unit Name : POONA FORGE P LTD, Pune			Operation : CNC turn								
Kaizen Theme: To Prevent defect – due to parallelism more than 0.02 of GPH			Idea : Resting area less								
Problem / Present Status		Counter Measure		Benchmark :		44 no					
In Month of Dec-10 Total 44 nos rejected		Slots provided on resting face to reduce resting area		Target :		0					
				Start :		07/12/2010		Finished :		07/12/2010	
				Note :							
				Team Members :							
				1. Mr.Paresh		2. Mr.Ram Bhairat					
				3. Mr.Kamble		4. Mr.Reshmi					
				5.		6.					
				Benefits							
				C		Scrap cost saving by Rs 264 Rs 0.00					
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Loose chips entrapped bet comp. face & Fix Resting face ?		Rejection reduces		What To Do : 1) Check dents & wear 2)Face R/O							
A1 : Resting area more				How To Do : 1)Visually 2) Dial							
W2 : Why Resting area more ?				Frequency : 1) Daily 2) Weekly							
A2 :				Cost Incurred For Making Kaizen :							
W3 :				Material Cost		Labour Cost		Total			
A3 :				0.00		0.00		0.00			
W4 :				Scope & Plan For Horizontal Deployment :							
A4 :				Equipmnet		Target		Status			
				M/c No 5		07/12/2010		COMPLETE			
Root Cause											
Resting area more											
Date : 07/12/2010											
Registered By : Mr. S. Reshmi											
Manager's Sign : Mr. Mohan Gaikwad											
----- Bajaj Auto Ltd. (Forging and Machining) -----											