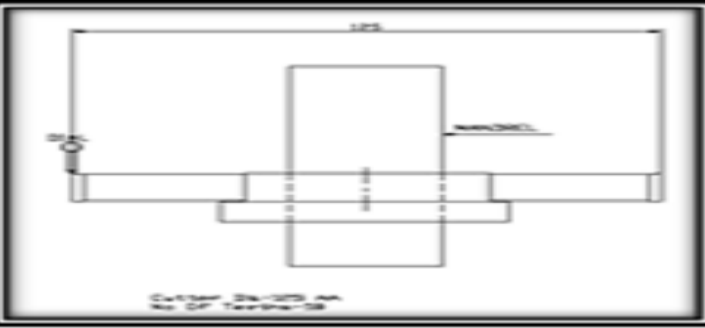
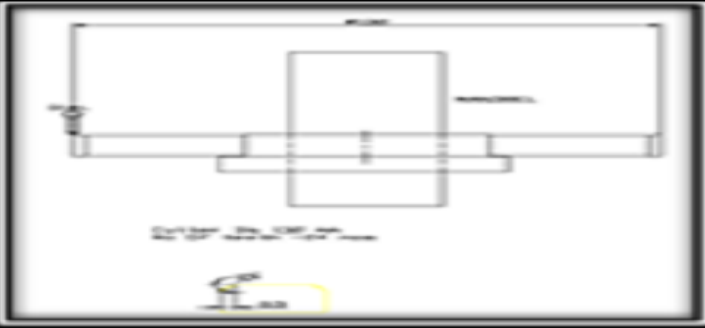
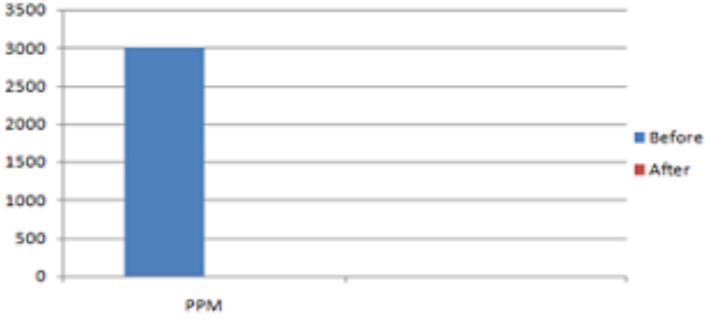
	Equipment :		Loss Type :	Defect loss							KAIZEN IDEA SHEET
	Department :	Production	Result :	N	P	Q	C	D	S	M	
	Cell :	Prop Shaft Assly	Type :								
Unit Name : POONA FORGE P LTD, Pune			Operation : Milling								
Kaizen Theme: To prevent the rejection due to milling twist			Idea : No sharp edge								
Problem / Present Status		Counter Measure		Benchmark :		35 nos per month					
Cutter tries to tilt the component after use		Cutter design changed. No of inserts change to increase the contact. Also chamfer added to teeth		Target :		0					
				Start :		10/08/2010		Finished :		10/08/2010	
				Note :							
				Team Members :							
				1. Mr. Deshpande		2. Mr. Dhole					
				3. Mr. Jadhav		4. Mr. Patel					
				5.		6.					
Benefits				N		Cutter life increased Rs 0.00					
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Component getting rejected due to twist ?		Rejection due to twist reduces to zero		What To Do : Inspection of cutter							
A1 : Cutter tries to tilt the job				How To Do : Visual inspection of teeth damages							
W2 : Why Cutter tries to tilt the job ?				Frequency :							
A2 : due to interrupted cutting				Cost Incurred For Making Kaizen :							
W3 : Why due to interrupted cutting ?				Material Cost		Labour Cost		Total			
A3 : teeth breakage				0.00		0.00		0.00			
W4 : Why teeth breakage ?				Scope & Plan For Horizontal Deployment :							
A4 : No chamfer on cutter teeth				Equipmnet		Target		Status			
Root Cause											
No chamfer on cutter teeth											
Date : 10/08/2010											
Registered By : Mr. S. Reshmi											
Manager's Sign : Mr. Mohan Gaikwad											
----- Bajaj Auto Ltd. (Forging and Machining) -----											