

	Equipment :	Bearing press	Loss Type :	Defect loss							KAIZEN IDEA SHEET Kaizen ID : 2567	
	Department :	Quality	Result :	N	P	Q	C	D	S	M		
	Cell :	Assembly	Type :									
Unit Name : PRECIFORGE AND GEARS(DIVNOF PATODIA, Pune)			Operation :									
Kaizen Theme: to avoid passage of defect to the customer			Idea :									
Problem / Present Status		Counter Measure			Benchmark :							
Bearing half fitment in Starter Clutch passed to customer					Target :							
✖					Start :		08/06/2015		Finished :		08/06/2015	
					Note :							
					Team Members :							
					1.		2.					
					3.		4.					
5.		6.										
Benefits												
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 :					What To Do :							
A1 :												
W2 :												
A2 :												
W3 :												
A3 :												
W4 :												
A4 :												
Root Cause												
Date : 08/06/2015												
Registered By : Mr. B.P. Chopdar												
Manager's Sign :												
----- Bajaj Auto Ltd. (Forging and Machining) -----												