

|                                                                                  |              |                                                                                  |                     |                                          |   |             |   |            |   |   |                                           |
|----------------------------------------------------------------------------------|--------------|----------------------------------------------------------------------------------|---------------------|------------------------------------------|---|-------------|---|------------|---|---|-------------------------------------------|
|  | Equipment :  | Hobbing Machine                                                                  | Loss Type :         | Defect loss                              |   |             |   |            |   |   | KAIZEN IDEA SHEET<br><br>Kaizen ID : 2568 |
|                                                                                  | Department : | Production                                                                       | Result :            | N                                        | P | Q           | C | D          | S | M |                                           |
|                                                                                  | Cell :       | Teeth Cutting                                                                    | Type :              |                                          |   |             |   |            |   |   |                                           |
| Unit Name : MICRO TURNERS-108216, Pantnagar                                      |              |                                                                                  | Operation : Hobbing |                                          |   |             |   |            |   |   |                                           |
| Kaizen Theme: To Reduce Teeth Dent Rejection On Drive Shaft Assy.                |              |                                                                                  | Idea :              |                                          |   |             |   |            |   |   |                                           |
| Problem / Present Status                                                         |              | Counter Measure                                                                  |                     | Benchmark :                              |   | 243 Nos     |   |            |   |   |                                           |
| 243 Nos. Component Of Drive Assy. Rejected Due To Teeth Dent                     |              |  |                     | Target :                                 |   | 0           |   |            |   |   |                                           |
| Start :                                                                          |              |                                                                                  |                     | 25/05/2015                               |   | Finished :  |   | 27/05/2015 |   |   |                                           |
| Note :                                                                           |              |                                                                                  |                     |                                          |   |             |   |            |   |   |                                           |
| Team Members :                                                                   |              |                                                                                  |                     |                                          |   |             |   |            |   |   |                                           |
| 1. Ravi Kumar                                                                    |              |                                                                                  |                     | 2. Ashwani Kumar                         |   |             |   |            |   |   |                                           |
| 3. Yogesh                                                                        |              | 4.                                                                               |                     |                                          |   |             |   |            |   |   |                                           |
| 5.                                                                               |              | 6.                                                                               |                     |                                          |   |             |   |            |   |   |                                           |
| Benefits                                                                         |              |                                                                                  |                     |                                          |   |             |   |            |   |   |                                           |
| Why Why Analysis :                                                               |              | Result :                                                                         |                     | Kaizen Sustenance :                      |   |             |   |            |   |   |                                           |
| W1 :                                                                             |              |                                                                                  |                     | What To Do :                             |   |             |   |            |   |   |                                           |
| A1 :                                                                             |              |                                                                                  |                     |                                          |   |             |   |            |   |   |                                           |
| W2 :                                                                             |              |                                                                                  |                     | How To Do :                              |   |             |   |            |   |   |                                           |
| A2 :                                                                             |              |                                                                                  |                     |                                          |   |             |   |            |   |   |                                           |
| W3 :                                                                             |              |                                                                                  |                     | Frequency :                              |   |             |   |            |   |   |                                           |
| A3 :                                                                             |              |                                                                                  |                     | Cost Incurred For Making Kaizen :        |   |             |   |            |   |   |                                           |
| W4 :                                                                             |              |                                                                                  |                     | Material Cost                            |   | Labour Cost |   | Total      |   |   |                                           |
| A4 :                                                                             |              |                                                                                  |                     | 0.00                                     |   | 0.00        |   | 0.00       |   |   |                                           |
| Root Cause                                                                       |              |                                                                                  |                     | Scope & Plan For Horizontal Deployment : |   |             |   |            |   |   |                                           |
| Date : 09/06/2015                                                                |              |                                                                                  |                     | Equipmnet                                |   | Target      |   | Status     |   |   |                                           |
| Registered By : Mr. KULDEEP SINGH MT-V                                           |              |                                                                                  |                     |                                          |   |             |   |            |   |   |                                           |
| Manager's Sign : Mr. S V Raju                                                    |              |                                                                                  |                     |                                          |   |             |   |            |   |   |                                           |
| ----- Bajaj Auto Ltd. (Forging and Machining) -----                              |              |                                                                                  |                     |                                          |   |             |   |            |   |   |                                           |