KAIZEN IDEA SHEET

Equipment :	MATERIAL		Loss Type :	Defect Loss						
Department :	QA		Result :	N	P	Q	C	D	S	M
Cell :	FABRICATION		Type :							

Kaizen ID : 2569

Unit Name :	110865 - METALMAN MICRO TURNERS,	Operation :	Robotic

Kaizen Theme:	To eliminate Customer Complaint Front Seat cowl missmatch	Idea :	Change the resting profile of Seat cowl bkt

Problem / Present Status	**Counter Measure**	**Benchmark :**	

front Seat cowl missmatch	front seat cowl bkt profile change	**Target :**	0

		Start :	06/04/2015	**Finished :**	16/06/2015

Note :

Team Members :

1. Ashish Kumar	2. Pradeep pandey
3. Motilal	4. Nakul Panwar
5.	6.

Benefits

Why Why Analysis :

W1 : Why Seat cowl missmatch ?

A1 : Seat cowl front bkt out of position

W2 : Why Seat cowl front bkt out of position ?

A2 : Seat cowl bkt tilting during clamp

W3 : Why Seat cowl bkt tilting during clamp ?

A3 : Seat cowl bkt profile not match with seat rail pipe profile

W4 : Why Seat cowl bkt profile not match with seat rail pipe profile ?

A4 : Weak design

Result :

Cutomer Complaint Eliminated.

Chart values:
- Apr,14: 115
- May'14: 108
- June,14: 104
- Jul,14: 23
- Aug,14: 0
- Sep,14: 0
- Oct,14: 0

Kaizen Sustenance :

What To Do : Check Bkt profile

How To Do : Sustenance Audit.

Frequency : Daily

Cost Incurred For Making Kaizen :

Material Cost	Labour Cost	Total
0.00	0.00	0.00

Scope & Plan For Horizontal Deployment :

Equipmnet	Target	Status

Root Cause
Weak design

Date :	05/04/2015
Registered By :	Mr. Ajit Singh
Manager's Sign :	MR Ajendra Giri

---------- Bajaj Auto Ltd. (Fabrication)   ----------