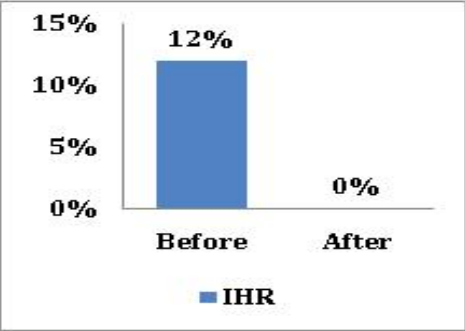


	Equipment :	SPM	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2572					
	Department :	Production	Result :	N	P	Q	C	D	S	M						
	Cell :	K1	Type :													
Unit Name : 112236 - BADVE ENGINEERING LIMITED. (2 Wh Waluj), Aurangabad			Operation : Drilling													
Kaizen Theme: To eliminate IHR due to rear fender off set			Idea : Fender Mtg Bush hole drilling simultaneous with same reference													
Problem / Present Status		Counter Measure			Benchmark :		IHR was 12% of Production									
Rear fender offset in K-1 vehicle		Fender Mtg Bush hole drilling simultaneous with same reference			Target :		0									
					Start :		01/04/2015		Finished : 15/05/2015							
					Note :											
					Team Members :											
					1. S.D. Gaikwad		2. M.G. Ambhore									
					3. S.V.Gaikwad		4. V.P.Neel									
		5. T.S. Nannaware		6. K.M. Badgujar												
					Benefits											
					Q	IHR eliminated Rs 0.00										
					M	Moral of operator increased Rs 0.00										
Why Why Analysis :		Result :			Kaizen Sustenance :											
W1 : Why 15/05/2015 ? A1 : Rear Fender offset W2 : Why Rear Fender offset ? A2 : Rear fender bush mtg hole shift in X & Y direction W3 : Why Rear fender bush mtg hole shift in X & Y direction ? A3 : Rear fender bush mtg hole drilling with different reference W4 : Why Rear fender bush mtg hole drilling with different reference ? A4 : Rear fender bush mtg hole drilling on individually pipe LH / RH		IHR eliminated for that particular phenomenon 			What To Do : Add point in JH & V7 check sheet How To Do : Maintain check sheet Frequency : Daily & Weekly respectively Cost Incurred For Making Kaizen : <table border="1"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td>450000.00</td> <td>0.00</td> <td>450000.00</td> </tr> </table>						Material Cost	Labour Cost	Total	450000.00	0.00	450000.00
Material Cost	Labour Cost	Total														
450000.00	0.00	450000.00														
Root Cause Rear fender bush mtg hole drilling on individually pipe LH / RH					Scope & Plan For Horizontal Deployment : <table border="1"> <tr> <td>Equipmnet</td> <td>Target</td> <td>Status</td> </tr> <tr> <td colspan="3"> </td> </tr> </table>						Equipmnet	Target	Status			
Equipmnet	Target				Status											
Date : 15/05/2015																
Registered By : Mr. A S Pawar																
Manager's Sign : Mr. D T RANE																
----- Bajaj Auto Ltd. (Fabrication) -----																