

	<b>Equipment :</b>	PF181236 Tacking	<b>Loss Type :</b>		Defect Loss							<b>KAIZEN IDEA SHEET</b>  <b>Kaizen ID : 2573</b>												
	<b>Department :</b>	Subassemblies	<b>Result :</b>		N	P	Q	C	D	S	M													
	<b>Cell :</b>	Fairing	<b>Type :</b>																					
<b>Unit Name :</b>			112236 - BADVE ENGINEERING LIMITED. (2 Wh Waluj), Aurangabad			<b>Operation :</b>							Common bracket welding											
<b>Kaizen Theme:</b>			To eliminate Customer Complaint Of Fairing Mtg Lower Pivot PF181236 missing			<b>Idea :</b>							It should mandatory for operator to locate common bracket at its correct position before starting CO2 welding.											
<b>Problem / Present Status</b>			<b>Counter Measure</b>					<b>Benchmark :</b>																
Common bracket in Fairing mtg lower pivot found missing at customer end.			Provided Reed switch, Interlock with welding torch on pneumatic cylinder of welding fixture in such a way that if common bracket is not located opera					<b>Target :</b>																
								<b>Start :</b>		21/02/2015		<b>Finished :</b>		03/03/2015										
								<b>Note :</b>																
								<b>Team Members :</b>																
								1. B.K. Jawale		2. A.P. Sasane														
								3. K.S. Jadhav		4.														
5.		6.																						
								<b>Benefits</b>																
								Q	Customer Complaint as well as IHR eliminated Rs 0.00															
								C	Cost of poor quality saved Rs 0.00															
								M	Moral of operator increased Rs 0.00															
<b>Why Why Analysis :</b>			<b>Result :</b>					<b>Kaizen Sustenance :</b>																
W1 : Why 03/03/2015 ?  A1 : Common Bracket in Fairing Mtg Lower Pivot found missing at customer end. W2 : Why Common Bracket in Fairing Mtg Lower Pivot found missing at customer end. ? A2 : Operator forget to locate comman bkt in welding fixture during tack welding. W3 : Why Operator forget to locate comman bkt in welding fixture during tack welding. ? A3 : W4 : A4 :								What To Do : Check working of reed switch & pneumatic cylinder shaft movement.  How To Do : Point added in daily JH check sheet.  Frequency : Daily  <b>Cost Incurred For Making Kaizen :</b> <table border="1"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td>5800.00</td> <td>0.00</td> <td>5800.00</td> </tr> </table> <b>Scope &amp; Plan For Horizontal Deployment :</b> <table border="1"> <tr> <td>Equipmnet</td> <td>Target</td> <td>Status</td> </tr> <tr> <td colspan="3"></td> </tr> </table>					Material Cost	Labour Cost	Total	5800.00	0.00	5800.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																						
5800.00	0.00	5800.00																						
Equipmnet	Target	Status																						
<b>Root Cause</b>																								
Operator forget to locate comman bkt in welding fixture during tack welding.																								
<b>Date :</b> 25/02/2015 <b>Registered By :</b> Mr. A S Pawar <b>Manager's Sign :</b> Mr. D T RANE																								
----- Bajaj Auto Ltd. (Fabrication) -----																								