


	Equipment :	F - 160	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2574										
	Department :	2 Wheeler	Result :	N	P	Q	C	D	S	M											
	Cell :	K1	Type :																		
Unit Name : 112236 - BADVE ENGINEERING LIMITED. (2 Wh Waluj), Aurangabad			Operation : Wlding																		
Kaizen Theme: To avoid part missing leg guard bracket			Idea : Detection by sensor																		
Problem / Present Status		Counter Measure			Benchmark :		2														
Leg guard bracket missing during welding		Detection by sensor at welding fixture and pokayoke provide for wrong assembly			Target :		0														
					Start :		05/07/2014		Finished : 15/07/2014												
					Note :																
					Team Members :																
					1. S.V. Gaikwad		2. A.S> Satupute														
					3. V.P. Neel		4. K.M. Badgujar														
5.		6.																			
Benefits																					
Q		IHR Eliminated for particular phenomenon Rs 0.00																			
C		Cost of poor quality reduced Rs 0.00																			
M		Moral of engineer who have done & moral of operator increased Rs 0.00																			
Why Why Analysis :		Result :			Kaizen Sustenance :																
W1 : Why 15/07/2014 ? A1 : Repetitive phenomenon in IHR W2 : Why Repetitive phenomenon in IHR ? A2 : leg guard bracket missing W3 : Why leg guard bracket missing ? A3 : No detection in welding fixture W4 : Why No detection in welding fixture ? A4 :		IHR eliminated for particular phenomenon 			What To Do : Check the condition of sensor How To Do : Point added in JH & V7 check sheet Frequency : Daily & Weekly respectively Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>1000.00</td><td>0.00</td><td>1000.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>					Material Cost	Labour Cost	Total	1000.00	0.00	1000.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																			
1000.00	0.00	1000.00																			
Equipmnet	Target	Status																			
Root Cause No detection in welding fixture																					
Date : 15/06/2014																					
Registered By : Mr. A S Pawar																					
Manager's Sign : Mr. D T RANE																					
----- Bajaj Auto Ltd. (Fabrication) -----																					