

	Equipment :	FIXTURE	Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department	QA	Result :	N	P	Q	C	D	S	M	
			Type :								
Cell : Fabrication			Operation : Manual								
Kaizen Theme: To eliminate customer complaint RR unit touch to Air filter			Idea :								
Problem / Present Status		Counter Measure			Benchmark :						
RR unit touch to Air filter		A stopper provided at lower side of block			Target :		0				
					Start :		10/06/2014		Finished :	10/06/2014	
					Note :						
					Team Members :						
					1. Ahish Kumar		2. Nakul Panwar				
					3. Mahendra		4. Mukesh kumar				
					5.		6.				
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why RR unit touch to Air filter ? A1 : RR unit bkt shifting in Downward direction W2 : Why RR unit bkt shifting in Downward direction ? A2 : No provision in fixture to restrict shifting W3 : Why No provision in fixture to restrict shifting ? A3 : W4 : A4 :		Customer complaint eliminated			What To Do : Check stopper block presence in fixture						
					How To Do : CTQ audit						
					Frequency : Daily						
					Cost Incurred For Making Kaizen :						
					Material Cost		Labour Cost		Total		
					0.00		0.00		0.00		
					Scope & Plan For Horizontal Deployment :						
					Equipmnet		Target		Status		
Root Cause No provision in fixture to restrict shifting											
Date : 09/06/2014											
Registered By : Mr. Ajit Singh											
Manager's Sign : MR Ajendra Giri											
----- Bajaj Auto Ltd. (Fabrication) -----											