

	Equipment :	FIXTURE	Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department	Qa	Result :	N	P	Q	C	D	S	M	
			Type :								
Cell : Fabrication			Operation : Robotic								
Kaizen Theme: To eliminate inhouse customer complaint Brake Lever fitment not possible			Idea : Maintain Brake lever locating bush block cylinder stroke								
Problem / Present Status		Counter Measure			Benchmark :						
Brake lever fitment not possible		Provided the stopper for cylinder stroke length			Target :		0				
					Start :		21/06/2014		Finished : 21/06/2014		
					Note :						
					Team Members :						
					1. Ashish Kumar		2. Nakul Panwar				
					3. Rajesh		4. Harish				
					5. Munish		6. Damodar				
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why Brake lever fitment not possible ?		Inhouse customer complaint eliminated			What To Do : Check cylinder stroke length						
A1 : Brake lever stud length measured less					How To Do : Sustenance Audit						
W2 : Why Brake lever stud length measured less ?					Frequency : Daily						
A2 : Stud not fully inserted into the block bush					Cost Incurred For Making Kaizen :						
W3 : Why Stud not fully inserted into the block bush ?					Material Cost		Labour Cost		Total		
A3 : Locating bush cylinder stroke observed more					0.00		0.00		0.00		
W4 : Why Locating bush cylinder stroke observed more ?					Scope & Plan For Horizontal Deployment :						
A4 : cylinder stroke not maintained					Equipmnet		Target		Status		
Root Cause cylinder stroke not maintained											
Date : 20/06/2014											
Registered By : Mr. Ajit Singh											
Manager's Sign : MR Ajendra Giri											
----- Bajaj Auto Ltd. (Fabrication) -----											

