

	Equipment :	Fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2581
	Department :	Qa	Result :	N	P	Q	C	D	S	M	
	Cell :	Fabrication	Type :								
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation : Manual								
Kaizen Theme: To eliminate customer complaint Rear fender offset			Idea : Provide U-type block to hold bkt at full welding								
Problem / Present Status		Counter Measure			Benchmark :						
Rear fender offset		U-type block provided to avoid welding distortion			Target :		0				
					Start :		08/07/2014		Finished : 09/07/2014		
					Note :						
					Team Members :						
					1. Ashish Kumar		2. Nakul Panwar				
					3. Ashish Shukla		4. Harish				
					5.		6.				
					Benefits						
					Q		Quality Improved Rs 0.00				
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why Rear fender offset ?		Customer complaint Reduced			What To Do : Presence of block						
A1 : Bkt expand during full welding											
W2 : Why Bkt expand during full welding ?					How To Do : Ctq audit						
A2 : Welding distortion after full welding											
W3 : Why Welding distortion after full welding ?											
A3 : Tack welding on Robo stage and full welding on maunal fixture											
W4 : Why Tack welding on Robo stage and full welding on maunal fixture ?											
A4 :											
Root Cause											
Tack welding on Robo stage and full welding on maunal fixture											
Date : 10/07/2014											
Registered By : Mr. Ajit Singh											
Manager's Sign : MR Ajendra Giri											
----- Bajaj Auto Ltd. (Fabrication) -----											

