

	Equipment :	Fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department	Qa	Result :	N	P	Q	C	D	S	M	
			Type :								
Cell : Fabrication			Operation : Robotic								
Kaizen Theme: To elimnate customer complaint Turning radius not ok			Idea :								
Problem / Present Status		Counter Measure		Benchmark :							
Turning Radius not ok		Head pipe centering block added		Target :		0					
				Start :		09/07/2014		Finished :		09/07/2015	
				Note :							
				Team Members :							
				1. Nakul Panwar				2. Ashish shukla			
				3.				4.			
				5.				6.			
				Benefits							
				Q		Quality improved Rs 0.00					
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Turning radius not ok ? A1 : Head pipe shift from center W2 : Why Head pipe shift from center ? A2 : Fixture not detect if pipe shift W3 : Why Fixture not detect if pipe shift ? A3 : Singlr location in fixture for head pipe W4 : Why Singlr location in fixture for head pipe ? A4 :		Customer complaint Turning radius not ok		What To Do : Check centering block presence							
				How To Do : CTQ audit							
				Frequency : Daily							
				Cost Incurred For Making Kaizen :							
				Material Cost		Labour Cost		Total			
				0.00		0.00		0.00			
				Scope & Plan For Horizontal Deployment :							
				Equipmnet				Target		Status	
Root Cause Singlr location in fixture for head pipe											
Date : 10/07/2014											
Registered By : Mr. Ajit Singh											
Manager's Sign : MR Ajendra Giri											
----- Bajaj Auto Ltd. (Fabrication) -----											