

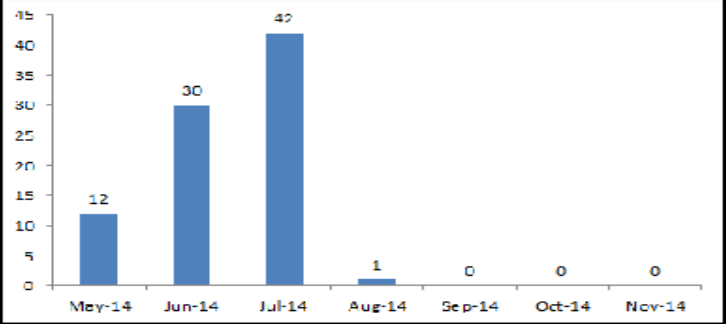
	Equipment :	Fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET  Kaizen ID : 2584
	Department :	QA	Result :	N	P	Q	C	D	S	M	
	Cell :	Fabrication	Type :								
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation : Manual								
Kaizen Theme: To eliminate Seat cowl opposite fitment			Idea :								
Problem / Present Status		Counter Measure			Benchmark :						
Seat cowl opposite fitment		Provide Stopper pin at both side			Target :		0				
					Start :		02/08/2014		Finished :	03/08/2014	
					Note :						
					Team Members :						
					1. Amit singh		2. Harish				
					3. Mukesh		4. Ashish				
					5.		6.				
					Benefits						
					Q	Quality improved Rs 0.00					
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why Seat cowl opposite fitment ? A1 : poka by welder W2 : Why poka by welder ? A2 : Same profile of seat cowl LH RH bkt not detect at fixture W3 : Why Same profile of seat cowl LH RH bkt not detect at fixture ? A3 : No arrangement at fixture to detect opposite bkt W4 : Why No arrangement at fixture to detect opposite bkt ? A4 :		Inhouse rework rejection eliminated regarding seat cowl opposite fitment			What To Do : Check stopper pin presence						
					How To Do : CTQ audit						
					Frequency : Daily						
					Cost Incurred For Making Kaizen :						
Root Cause					Scope & Plan For Horizontal Deployment :						
No arrangement at fixture to detect opposite bkt											
Date : 05/08/2014					Equipmnet      Target      Status						
Registered By : Mr. Ajit Singh											
Manager's Sign : MR Ajendra Giri											
----- Bajaj Auto Ltd. (Fabrication) -----											