



Equipment :	Fixture	Loss Type :	Defect Loss						
Department	Qa	Result :	N	P	Q	C	D	S	M
		Type :							

KAIZEN IDEA SHEET

Cell : Fabrication **Operation :** Robotic

Kaizen Theme: To eliminate inhouse rework regarding Starter relay bkt miss **Idea :** Provide support to hold main pipe

Problem / Present Status **Counter Measure** **Benchmark :**

Starter relay bkt miss Support provided to hold main pipe **Target :** 0

Start : 06/08/2014 **Finished :** 07/08/2014

Note :

Team Members :

1. Amit singh 2. ashish kumar

3. nakul panwar 4. ashish shukla

5. 6.

Benefits

Q Quality improved Rs 0.00



Why Why Analysis : **Result :** **Kaizen Sustenance :**

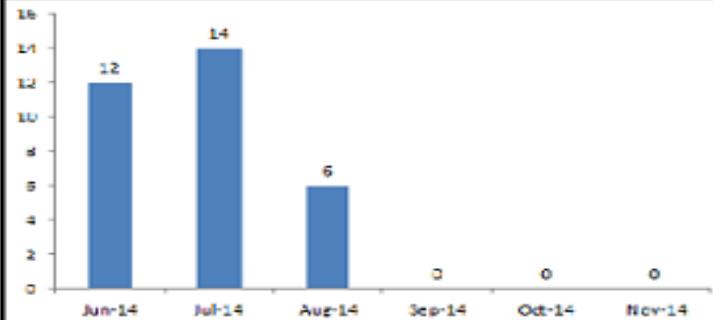
W1 : Why Starter relay mtg bkt miss ? Inhouse rework regarding starter relay miss eliminated What To Do : Check presence of block

A1 : Main Pipe Shift from its Position.

W2 : Why Main Pipe Shift from its Position.

A2 : Play between Pivot and main pipe during Assembly on F-10.

W3 : Why Play between Pivot and main pipe during Assembly on F-10.

? 

A3 : No -fix location for main pipe in F-10

W4 : Why No -fix location for main pipe in F-10 ?

A4 :

Root Cause **Frequency :** Every shift

No -fix location for main pipe in F-10

Date : 08/08/2014

Registered By : Mr. Ajit Singh

Manager's Sign : MR Ajendra Giri

----- Bajaj Auto Ltd. (Fabrication) -----

Cost Incurred For Making Kaizen :

Material Cost	Labour Cost	Total
0.00	0.00	0.00

Scope & Plan For Horizontal Deployment :

Equipmnet	Target	Status