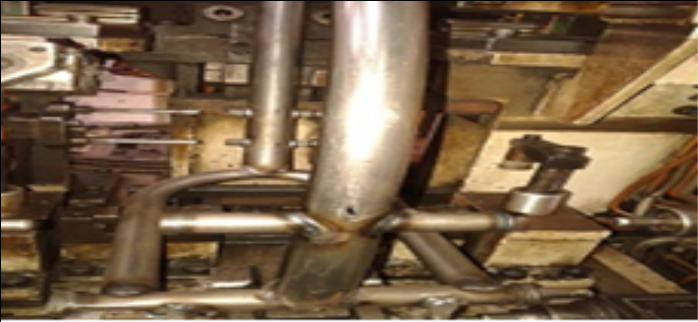

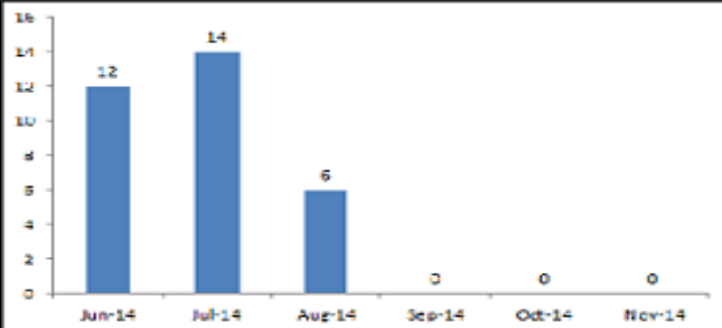
	Equipment :	Fixture	Loss Type :	Defect Loss							<b>KAIZEN IDEA SHEET</b>					
	Department	Qa	Result :	N	P	Q	C	D	S	M						
			Type :													
Cell : Fabrication			Operation : Robotic													
Kaizen Theme: To eliminate inhouse rework regarding Starter relay bkt miss			Idea : Provide support to hold main pipe													
Problem / Present Status			Counter Measure				Benchmark :									
Starter relay bkt miss			Support provided to hold main pipe				Target :		0							
			Start :		06/08/2014		Finished :		07/08/2014							
							Note :									
Why Why Analysis :			Result :				Kaizen Sustenance :									
W1 : Why Starter relay mtg bkt miss ? A1 : Main Pipe Shift from its Position. W2 : Why Main Pipe Shift from its Position. A2 : Play between Pivot and main pipe during Assembly on F-10. W3 : Why Play between Pivot and main pipe during Assembly on F-10. ? A3 : No -fix location for main pipe in F-10 W4 : Why No -fix location for main pipe in F-10 ? A4 :			Inhouse rework regarding starter relay miss eliminated  				What To Do : Check presence of block  How To Do : CTQ audit  Frequency : Every shift  <b>Cost Incurred For Making Kaizen :</b> <table border="1"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td>0.00</td> <td>0.00</td> <td>0.00</td> </tr> </table>				Material Cost	Labour Cost	Total	0.00	0.00	0.00
Material Cost	Labour Cost	Total														
0.00	0.00	0.00														
Root Cause No -fix location for main pipe in F-10  Date : 08/08/2014 Registered By : Mr. Ajit Singh Manager's Sign : MR Ajendra Giri							Scope & Plan For Horizontal Deployment : <table border="1"> <tr> <td>Equipmnet</td> <td>Target</td> <td>Status</td> </tr> <tr> <td colspan="3"></td> </tr> </table>				Equipmnet	Target	Status			
Equipmnet	Target	Status														
----- Bajaj Auto Ltd. (Fabrication) -----																