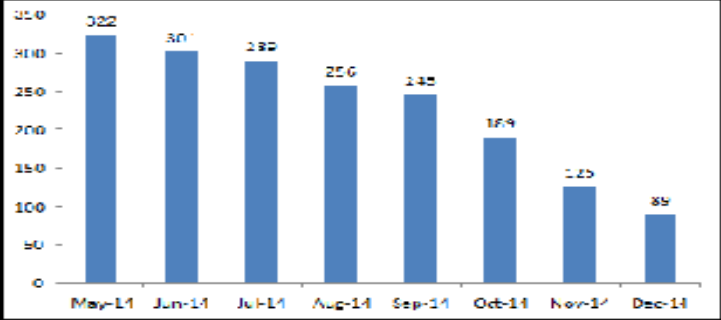


	Equipment :	Fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2586
	Department :	QA	Result :	N	P	Q	C	D	S	M	
	Cell :	Fabrication	Type :								
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation : Manual								
Kaizen Theme: To eliminate customer complaint Rear fender offset			Idea : Provide rigidity to block								
Problem / Present Status		Counter Measure		Benchmark :							
Rear fender offset		Dowelling provided		Target :		0					
				Start :		09/08/2014		Finished :		09/08/2014	
				Note :							
				Team Members :							
				1. Ashish kumar				2. Udhampal			
				3. Nakul				4. Mukesh kumar			
				5.				6.			
				Benefits							
				Q		Quality improved Rs 0.00					
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Rear fender offset ? A1 : Axle alignment not matching W2 : Why Axle alignment not matching ? A2 : Serration marking alignment not matching W3 : Why Serration marking alignment not matching ? A3 : Serration marking dimension disturbed W4 : Why Serration marking dimension disturbed ? A4 : Locating block not rigid		Customer complaint due to serration marking offset eliminated 		What To Do : Check dowelling at fixture How To Do : CTQ audit Frequency : Every shift							
Root Cause Locating block not rigid				Cost Incurred For Making Kaizen :							
Date : 08/09/2014				Material Cost		Labour Cost		Total			
Registered By : Mr. Ajit Singh				0.00		0.00		0.00			
Manager's Sign : MR Ajendra Giri				Scope & Plan For Horizontal Deployment :							
----- Bajaj Auto Ltd. (Fabrication) -----				Equipmnet		Target		Status			