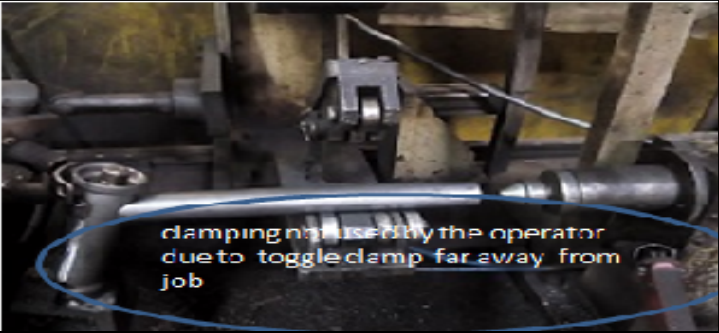

	Equipment :	Fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2589
	Department :	Qa	Result :	N	P	Q	C	D	S	M	
	Cell :	Fabrication	Type :								
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation : Robotic								
Kaizen Theme: To eliminate inhouse rework Shabby welding at Head pipe to main pipe			Idea : Provide clamping button near the operator								
Problem / Present Status		Counter Measure		Benchmark :							
Shabby welding at Head pipe to main pipe		Clamping push button located near the operator		Target :		0					
				Start :		05/09/2014		Finished :		06/09/2014	
				Note :							
				Team Members :							
				1. Nakul Panwar		2. Udhampal					
				3. Ramkumar		4. Ashok					
				5.		6.					
				Benefits							
				P		Productivity increased Rs 0.00					
											
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Shabby welding on Head pipe to main pipe joint ?		Inhouse rework eliminated		What To Do : Check working of cylinder properly							
A1 : Gap between main pipe to head pipe observed				How To Do : CTQ audit							
W2 : Why Gap between main pipe to head pipe observed ?				Frequency : Every shift							
A2 : operator work without using clamp				Cost Incurred For Making Kaizen :							
W3 : Why operator work without using clamp ?				Material Cost		Labour Cost		Total			
A3 : Clamping button found at other side of job				0.00		0.00		0.00			
W4 : Why Clamping button found at other side of job ?				Scope & Plan For Horizontal Deployment :							
A4 :				Equipmnet		Target		Status			
Root Cause											
Clamping button found at other side of job											
Date : 10/09/2014											
Registered By : Mr. Ajit Singh											
Manager's Sign : MR Ajendra Giri											
----- Bajaj Auto Ltd. (Fabrication) -----											