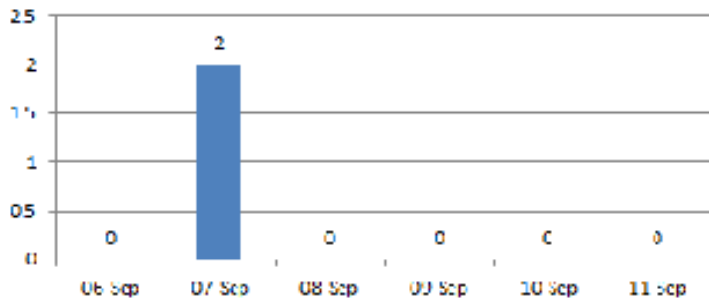


	Equipment :	Fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2590												
	Department :	QA	Result :	N	P	Q	C	D	S	M													
	Cell :	Fabrication	Type :																				
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation : Robotic																				
Kaizen Theme: To eliminate customer complaint Petrol Tank mismatch			Idea : Provide the Poka yoke																				
Problem / Present Status		Counter Measure		Benchmark :																			
Petrol tank mismatch		Poka yoke provided		Target :		0																	
				Start :		08/09/2014		Finished :		09/09/2014													
				Note :																			
				Team Members :																			
				1. Ashish Kumar				2. Amit singh															
				3.				4.															
				5.				6.															
				Benefits																			
				Q		Quality improved Rs 0.00																	
Why Why Analysis :		Result :		Kaizen Sustenance :																			
W1 : Why petrol tak mismatch ? A1 : Petrol tank bkt alignment not match with gusset h/p cap W2 : Why Petrol tank bkt alignment not match with gusset h/p cap ? A2 : petrol tank bkt shifting in X-direction W3 : Why petrol tank bkt shifting in X-direction ? A3 : petrol tank shifting toward grip frame bkt W4 : Why petrol tank shifting toward grip frame bkt ? A4 : Poka by operator		Customer complaint eliminated 		What To Do : Check the presence of poka yoke How To Do : Poka yoke Audit Frequency : Every shift Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>0.00</td><td>0.00</td><td>0.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>								Material Cost	Labour Cost	Total	0.00	0.00	0.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																					
0.00	0.00	0.00																					
Equipmnet	Target	Status																					
Root Cause Poka by operator																							
Date : 10/09/2014																							
Registered By : Mr. Ajit Singh																							
Manager's Sign : MR Ajendra Giri																							
----- Bajaj Auto Ltd. (Fabrication) -----																							