

	Equipment :	Fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET	
	Department	QA	Result :	N	P	Q	C	D	S	M		
			Type :									
Cell : Fabrication			Operation :			Manual						
Kaizen Theme: To eliminate CC hitting			Idea :			Provide easy resting of axle bkt in resting block						
Problem / Present Status		Counter Measure			Benchmark :							
CC hitting		Provide the relief in block for proper resting			Target :		0					
					Start :		05/09/2014		Finished :		08/09/2014	
					Note :							
					Team Members :							
					1. Mukesh kumar		2. ashish shukla					
					3. harish		4. udhampal					
					5.		6.					
					Benefits							
					Q		Quality improved Rs 0.00					
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Why CC hitting ?		Customer complaint eliminated			What To Do : Check proper resting of SA bush in fixture							
A1 : CC bkt shifting in outer side					How To Do : Ctq audit							
W2 : Why CC bkt shifting in outer side ?					Frequency : Every shift							
A2 : swing arm bush not resting properly in block					Cost Incurred For Making Kaizen :							
W3 : Why swing arm bush not resting properly in block ?					Material Cost		Labour Cost		Total			
A3 : Swing arm axle restrict the resting in fixture					0.00		0.00		0.00			
W4 : Why Swing arm axle restrict the resting in fixture ?					Scope & Plan For Horizontal Deployment :							
A4 :					Equipmnet		Target		Status			
Root Cause												
Swing arm axle restrict the resting in fixture												
Date : 12/09/2014												
Registered By : Mr. Ajit Singh												
Manager's Sign : MR Ajendra Giri												
----- Bajaj Auto Ltd. (Fabrication) -----												